

Contract Drawings For

Port of Brownsville

Oil Dock 6 Pipe Bridge Extension

Project No. 10219669

Brownsville, Texas April 2020



GENERAL 01 02	COV GEN
CIVIL 03 04	PRC BOR
DEMOLITION 05 06	ENL ENL
STRUCTURAL 07 08 09 10 11 12 13 14 15 16 17	ENL PILE FOU FOU PIPE SOU SOU PIPE PIPE

18 19



INDEX OF DRAWINGS

VER SHEET AND INDEX OF DRAWINGS

ROJECT LAYOUT ORING LOGS

LARGED EXISTING SITE AND DEMOLITION LARGED EXISTING SITE AND DEMOLITION DETAILS (NOT USED)

ARGED PROJECT LAYOUT AND FOUNDATION PLAN NDATION DETAILS (1 OF TH PIPE BRIDGE ELEVATIONS (2 OF 2) BRIDGE SECTIONS AND DETAILS PIPE BRIDGE SECTIONS AND DETAILS (2 OF 5) PIPE BRIDGE SECTIONS AND DETAILS (3 OF 5) PIPE BRIDGE SECTIONS AND DETAILS (4 OF 5) PIPE BRIDGE SECTIONS AND DETAILS (5 OF 5)

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G	ENERAL NOTES					
	IERAL REQUIREMENTS					<u>SOIL</u> 1. E
1.	ALL ELEVATIONS SHOWN REFERENCE NAVD'88, NOR	TH AMERICAN VE	RTICAL DATU	JM OF	1988.	
2.	CONTRACTOR SHALL NOT COMMENCE ANY CONSTRUCTION / ENVIRONMENTAL P					F (
3.	CONSTRUCTION SHALL COMPLY WITH ALL APPLICABI					2. 8
0.	PROJECT DRAWINGS. SPECIFIC NOTES ON DETAIL DF ELEVATION DRAWINGS. STATE AND LOCAL CODES SI CONTRACTOR SHALL NOTIFY OWNER AND ENGINEER LOCAL CODES AND PROJECT DRAWINGS PRIOR TO A	RAWINGS TAKE P HALL TAKE PREC R IMMEDIATELY C	RECEDENCE EDENCE OVE F ANY CONFL	OVER	R PLAN AND TES ON DRAWINGS.	E F S E
4.	CONTRACTOR SHALL FIELD CHECK AND VERIFY ALL I	ELEVATIONS, CO	ORDINATES, I	DIMEN	ISIONS, EXISTING	F
	CONDITIONS, AND INFORMATION INDICATED ON THE SITE WORK. THE ENGINEER AND OWNER SHALL BE N ON THE CONTRACT DOCUMENTS OR FOUND TO EXIS DOCUMENTS. THE CONTRACTOR SHALL TAKE CORRE	OTIFIED IMMEDI T BETWEEN THE	ATELY OF AN FIELD CONDI	Y DISO TIONS	CREPANCIES FOUND S AND THE CONTRACT	3. s II 4. F 5. <i>A</i>
5.	CONTRACTOR SHALL SUBMIT STORM WATER POLLUT CONSTRUCTION ACTIVITY MAY NOT COMMENCE UNIT		•	,	OWNER.	6. 5
6.	THE LOCATION AND DEPTH OF UTILITIES SHOWN ARE CONTRACTOR BEFORE WORK COMMENCES. PRIOR T EXISTING UTILITIES, THE CONTRACTOR SHALL CONT DEPTHS TO PREVENT ANY DAMAGE OR INTERFEREN	E APPROXIMATE A O BEGINNING AN ACT THE UTILITY	AND SHALL B IY EXCAVATIO OWNER FOR	E VER DN WC EXAC	ORK IN THE AREA OF	E <u>SHOF</u> 1. 7
7.	THE TEXAS ONE CALL SYSTEM AND SOUTHWESTERN EXCAVATING. THIS ACTION HOWEVER, SHALL IN NO V OF THE RESPONSIBILITY UNDER THE TERMS OF THE CONTRACTOR SHALL REPAIR ANY DAMAGE CAUSED SATISFACTION OF THE UTILITY COMPANY INVOLVED.	VAY BE INTERPR CONTRACT AS S BY HIS OPERATIO	ETED AS REL ET OUT IN TH	IEVINO E PLA	G THE CONTRACTOR NS. THE	2. S F 3. T
8.	CONTRACTOR SHALL PROVIDE AND MAINTAIN ALL TR CONSTRUCTION PERIOD.	AFFIC CONTROL	DEVICES DU	RING	THE COURSE OF THE	
9.	THIS PROJECT IS SUBJECT TO ENVIRONMENTAL PRO DISCHARGE ELIMINATION SYSTEM (NPDES) CONSTRU REQUIREMENTS. THE CONTRACTOR SHALL EXECUTE PREVENTION PLAN PER USACE PERMIT. COMPLY WIT FORTH IN THE NPDES REGULATION.	JCTION STORM V A NOTICE OF IN	VATER DISCH	ARGE PLEME	REGULATIONS AND ENT THE POLLUTION	<u>CON(</u> 1. E (N
10.	ALL EXISTING ROADWAYS AND OTHER FEATURES WH				ACTOR SHALL BE	2. <i>I</i>
11.	REPAIRED AT THE CONTRACTOR'S EXPENSE TO THE CONTRACTOR SHALL MAINTAIN ALL REGULATORY AN				DNSTRUCTION PERIOD.	F
	CONTRACTOR SHALL SUBMIT TO OWNER AND ALL MA	-		_		3. A E
13.	CONTRACTOR SHALL CONDUCT HIS OPERATIONS SO VESSEL AND VEHICULAR TRAFFIC AND THE DAILY OF WORK. ALL EXISTING FEATURES OF THE PROJECT SI HIS OPERATIONS SHALL BE REPAIRED AT THE CONTR OWNER	PERATION OF THE TE WHICH ARE D	E OWNER DUP AMAGED BY	RING 1 THE C	THE COURSE OF THE ONTRACTOR DURING	4. A 5. S
14.	WORKER SAFETY IN EXCAVATIONS AND TRENCHES S CONCORDANCE WITH OCCUPATIONAL SAFETY AND H 1926, SUBPART P - EXCAVATIONS, TRENCHING, AND S APPLICABLE STATE AND LOCAL REQUIREMENTS. A C FROM THE OWNER FOR USE BY THE CONTRACTOR IN	IEALTH ADMINIS ⁻ SHORING. CONTR OPY OF THE GEC	TRATION (OSH ACTOR SHAL DTECHNICAL F	HA) ST .L ALS REPOI	ANDARDS, 29 CFR O COMPLY WITH ALL RT CAN BE OBTAINED	6. (/
15.	THE CONTRACTOR SHALL PERFORM CONSTRUCTION CONTRACT DOCUMENTS.					7. F
16.	CONTRACTOR, SUBCONTRACTORS AND OTHER CON ALL THE TRAINING COURSES AND REQUIREMENTS R SITE AND CARRY OUT THE CONTRACTED WORK. CON IDENTIFICATION DOCUMENTS AND SHALL ACCESS TH POINT AND FOLLOW OWNER'S CHECK-IN/-OUT PROCE DOCUMENTS INCLUDE, AS A MINIMUM, VALID TRANSF	EQUIRED BY OWI ITRACTOR SHALI IE PROJECT SITE EDURE ON A DAIL	NER IN ORDE _ POSSESS AI : THROUGH O .Y BASIS. THE	R TO / LL THE WNEF IDEN	ACCESS THE PROJECT E REQUIRED R SECURITY CHECK TIFICATION	8. E
17	(TWIC®) CARD AND VALID DRIVER'S LICENSE.					9. / N
17.	CONTACT OWNER FOR TRAINING INFORMATION AND ARIEL CHAVEZ, PE/RPLS, DIRECTOR OF ENGINEERING			ISVILL	-E,	STEE
	D : (956) 838-7002 M : (956) 592-3973 F : (956) 831-6153					1. F
	RIZONTAL AND VERTICAL CONTROL TOPOGRAPHIC SURVEY PERFORMED BY MEJIA & ROS			5 06 3	30 2010 THE	F 2. /
	CONTRACTOR SHALL VERIFY EXISTING SITE CONDITI	IONS PRIOR TO C	ONSTRUCTIO	DN.		2. <i>1</i>
2. 3.	COORDINATES SHOWN ARE STATE PLANE GRID, TEX MONUMENTS USED FOR VERTICAL CONTROL IS AS FO		, NAD'83 IN U.:	S. FEE	ET.	л 3. С
4.	NGS BENCHMARK "N1435" TEMPORARY BENCH MARK (LOCATED NEAR OIL DOC	K 3 AT THE END (OF ANCHOR R	ROAD)	:	•
	"TVP1"					•
	N 1,352,451.00' E 16,512,501.48'					•
	EL. +6.72					4. F T
5.	DATUM CORRELATION TABLE:					5. C
	MEAN HIGHER HIGH WATER (MHHW)		0' MHHW 0' MHW	=	1.62' MLT	6. <i>A</i>
	MEAN HIGH WATER (MHW) MEAN SEA LEVEL (MSL)		0'MSL	=	1.56' MLT 1.06' MLT	4
	MEAN TIDE LEVEL (MTL)		0' MTL	=	0.99' MLT	7. N
	MEAN LOW WATER (MLW)		0' MLW	=	0.42' MLT	F
	MEAN LOWER LOW WATER (MLLW)		0' MLLW	=	0.26' MLT	8. <i>I</i>
	NORTH AMERICAN VERTICAL DATUM 1988 (NA	,	0' NAVD '88		1.21' MLT	9. L
	NATIONAL GEODETIC VERTICAL DATUM 1929	· · ·	0' NGVD '29		0.89' MLT	10. A
	CORPS OF ENGINEERS MEAN LOW TIDE (MLT WATER SURFACE RANGE BETWEEN MLLW AND MHH SURFACE RANGE. THE WATER SURFACE WILL ON OC	N REPRESENTS /				۷ 11. <i>4</i>

BORINGS

BORING LOGS B4 AND B5 SHOWN ON SHEET 03 ARE FROM GEOTECHNICAL REPORT TITLED: "GEOTECHNICAL EXPLORATION REPORT, BROWNSVILLE NAVIGATION DISTRICT (BND) OIL DOCK 6". REPORT NO. 286-155, AUGUST 18, 2009; PREPARED BY PROFESSIONAL SERVICES INDUSTRIES, INC. (PSI) HOUSTON TEXAS, SHAILEUDRA N. ENDLEY, PH.D., P.E.

- 3

- SOIL INVESTIGATION DATA IS PROVIDED FOR THE INFORMATION AND CONVENIENCE OF THE CONTRACTOR. THE OWNER AND ENGINEER DISCLAIM ANY RESPONSIBILITY FOR THE ACCURACY, TRUE LOCATION AND EXTENT OF THE SOIL INVESTIGATION THAT HAS BEEN PREPARED BY OTHERS. THEY FURTHER DISCLAIM RESPONSIBILITY FOR INTERPRETATION OF THAT DATA BY THE CONTRACTOR, AS IN PROJECTING SOIL-BEARING VALUES, SOIL STABILITY, AND THE PRESENCE, LEVEL, AND EXTENT OF UNDERGROUND WATER. ETC. THE CONTRACTOR SHALL FAMILIARIZE HIMSELF WITH SUBSURFACE AND GROUND WATER CONDITIONS PRIOR TO CONSTRUCTION.
- SOIL INVESTIGATION REPORTS ARE NOT A PART OF THE CONTRACT DOCUMENTS. SOIL BORING LOGS ARE INCLUDED ON THIS SHEET FOR REFERENCE PURPOSES ONLY.
- FOR GRAPHICAL LOCATIONS OF ALL BORINGS, REFER TO SHEET NO. 03. A COPY OF THE ENTIRE SOIL INVESTIGATION REPORT IS AVAILABLE FOR REVIEW AT THE OWNER'S OFFICE.
- SURFACE ELEVATIONS SHOWN ON BORING LOGS ARE APPROXIMATE. REFER TO SHEET 05 FOR SURVEY ELEVATIONS. CONTRACTOR SHALL CONDUCT HIS OWN SURVEYS FOR CURRENT ELEVATIONS.

<u> DP DRAWINGS</u>

- THE CONTRACTOR SHALL FIELD VERIFY ALL DIMENSIONS AND ELEVATIONS SHOWN ON THE DRAWINGS, PRIOR TO PREPARATION OF SHOP DRAWINGS.
- SHOP DRAWINGS SHALL BE SUBMITTED FOR REVIEW AND APPROVED BY THE OWNER BEFORE PURCHASE OR START OF FABRICATION.
- THE USE OF REPRODUCTIONS OF THESE CONTRACT DRAWINGS BY ANY CONTRACTOR, SUBCONTRACTOR, ERECTOR, FABRICATOR, OR MATERIAL SUPPLIER IN LIEU OF PREPARATION OF SHOP DRAWINGS IS PROHIBITED.

NCRETE

- BEFORE COMMENCING CONCRETE PLACEMENT, PERFORM THE FOLLOWING: SURFACES TO RECEIVE CONCRETE SHALL BE CLEAN AND FREE OF DELETERIOUS AND/OR ORGANIC MATERIALS, FROST, ICE AND MUD. FORMS SHALL BE IN PLACE, CLEANED, COATED AND ADEQUATELY SUPPORTED IN ACCORDANCE WITH THE APPROPRIATE SPECIFICATIONS."
- ALL CONCRETE, EXCEPT AS NOTED, SHALL BE NORMAL WEIGHT CONCRETE AND SHALL HAVE A MINIMUM COMPRESSIVE STRENGTH OF 5000PSI WHEN TESTED AT 28-DAYS. THE MAXIMUM WATER TO CEMENTITIOUS RATIO, BY WEIGHT SHALL BE 0.40.
- ALL CONCRETE WORK SHALL COMPLY WITH THE PROVISIONS AND RECOMMENDATIONS OF THE LATEST EDITIONS ACI 301 AND ACI 318, UNLESS OTHERWISE SPECIFIED.
- ALL EXPOSED CORNERS SHALL BE PROVIDED WITH MINIMUM ¾-INCH CHAMFER, UNLESS OTHERWISE NOTED.
- SURFACES SHALL HAVE THE DESIGNATED FINISH: SURFACE FINISH

S	SURFACE	F
_		

- PILE CAPS MEDIUM BROOM CHANGES IN LOCATION, ADDITION OR OMISSION OF CONSTRUCTION JOINTS SHALL BE SUBJECT TO APPROVAL BY ENGINEER.
- PRIOR TO CASTING CONCRETE AGAINST HARDENED CONCRETE SURFACE, ROUGHEN THE EXISTING SURFACE TO FULL AMPLITUDE OF APPROXIMATELY 1/4-INCH. THOROUGHLY CLEAN THE HARDENED CONCRETE SURFACE OF ALL LOOSE MATERIALS, LAITANCE, DIRT, AND FOREIGN MATTER, AND SATURATE IT WITH WATER. THE CLEAN CONCRETE SURFACE SHOULD BE SATURATED, SURFACE DRY WITH NO FREE OR STANDING WATER AT THE TIME THE CONCRETE IS PLACED AGAINST IT. ALL DETAILING, FABRICATION AND ERECTION OF REINFORCING STEEL SHALL CONFORM TO THE LATEST EDITION OF ACI MANUAL OF STANDARD PRACTICE FOR DETAILING REINFORCED CONCRETE STRUCTURES,
- ACI 315
- ELEMENTS WHOSE AGE IS 7-DAYS OR LESS.

EL PIPE PILING

- ALL PIPE PILES SHALL BE SEAMLESS OR WELDED STRAIGHT SEAM. THE PIPE MATERIAL SHALL HAVE A MINIMUM 50-KSI YIELD STRENGTH.
- DRIVING TOLERANCES:
- MAXIMUM VARIATION FROM PLANNED PILE HEAD LOCATION SHALL BE 1¹/₂-INCH
- MAXIMUM VARIATION FROM HORIZONTAL BATTER (ANGLE ON PLAN) SHALL BE 2-DEGREES MAXIMUM VARIATION FROM PLUMB FOR VERTICAL PILING SHALL BE ½-INCH IN 10-FT
- ALLOWABLE VARIATION FROM REQUIRED BATTER FOR BATTER PILING SHALL BE 1/4-INCH PER FOOT PILES SHALL BE DRIVEN USING TEMPLATES OR OTHER MEANS NECESSARY TO COMPLY WITH THE ABOVE
- TOLERANCES.
- CONTRACTOR SHALL NOTIFY THE OWNER 24-HOURS PRIOR TO DRIVING THE FIRST PIPE PILE IN EACH STRUCTURE SO THAT THE OWNER MAY BE PRESENT DURING DRIVING. ALL PILING SHALL BE DRIVEN OPEN ENDED. PILE DRIVING RECORDS OF ALL PILING SHALL BE KEPT BY THE CONTRACTOR AND COPIES OF ALL DRIVING RECORDS SHALL BE SENT TO THE OWNER. SOIL BORING LOGS
- ARE PROVIDED ON SHEET 4 AND PILE DRIVING RECORD FORM IS AVAILABLE FROM THE OWNER. MINIMUM INSTALLED PILE LENGTH MAKES NO ALLOWANCE FOR TEMPLATES, CUT-OFFS, DRIVING WITH A STINGER OR OTHER FIELD VARIATIONS. CONTRACTOR SHALL INSURE THAT SUFFICIENT PILE LENGTH IS FABRICATED TO OBTAIN THE REQUIRED PILE PENETRATION.
- ALL PILING SHALL BE DRIVEN TO THE MINIMUM PENETRATION SHOWN ON DETAIL 5 OF SHEET 09.
- ULTIMATE PILE CAPACITY IS A MINIMUM OF 500KIPS (SKIN FRICTION ONLY) FOR A TIP ELEVATION OF -52'. ALL PIPE BUTT WELDS SHALL BE COMPLETE PENETRATION, PRE-QUALIFIED WELDS AND SHALL BE 100% X-RAYED. COPIES OF RESULTS FROM SUCH EXAMINATION SHALL BE SENT TO THE OWNER. ALL DEFECTIVE
- WELDS SHALL BE CORRECTED AT EXPENSE OF CONTRACTOR.
- ALL WELDS ON PIPE PILES SHALL MEET THE REQUIREMENTS OF STRUCTURAL WELDING CODE AWS D-1.1.

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Texas P.E. Firm	
Registration No. F-754	

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CONCRETE FILLED STEEL PIPE PILE

- 1. ALL PILING SHALL BE FILLED WITH CONCRETE TO THE LIMITS SHOWN ON SHEET 09. CONCRETE SHALL BE PLACED WITH THE AID OF A TREMIE. PILING DRIVEN OPEN-ENDED SHALL HAVE THE SOIL REMOVED FROM THEIR INTERIOR, DOWN TO THE LOCATION OF THE BOTTOM OF THE CONCRETE.
- 2. CONCRETE SHALL HAVE A MINIMUM COMPRESSIVE STRENGTH OF 5000-PSI WHEN TESTED AT 28-DAYS.
- 3. REINFORCING STEEL SHALL MEET THE REQUIREMENTS OF ASTM A615:

GR. 60

- #3 & SMALLER GR. 40
- #4 & LARGER
- **REINFORCING STEEL**
- 1. ALL REINFORCING STEEL SHALL CONFORM TO THE REQUIREMENTS OF ASTM A615 GRADE 60, UNLESS OTHERWISE NOTED.
- 2. ALL STIRRUPS SHALL BE ASTM A615 GRADE 60 WITH STANDARD 135-DEGREE HOOKS.
- 3. CLEAR COVER ON REINFORCING STEEL SHALL BE A MINIMUM OF 3-INCH, UNLESS OTHERWISE NOTED.
- 4. REINFORCING STEEL SHALL BE SUPPORTED USING ONLY PLASTIC CHAIRS OR BOLSTERS.
- 5. ALL REINFORCING BAR SCHEDULE DIMENSIONS GIVEN FOR REBAR ARE OUT TO OUT.
- 6. DETAILING OF REINFORCING STEEL SHALL CONFORM TO THE LATEST VERSION OF ACI 315 AND LATEST
- EDITION OF THE ACI DETAILING MANUAL, ACI SP-66. 7. EMBEDMENT AND SPLICE LENGTHS FOR REINFORCING STEEL SHALL COMPLY WITH THOSE SHOWN IN TABLE 1 AND TABLE 2.

TABLE 1 - MINIMUM SPLICE AND EMBEDMENT LENGTHS (INCHES)									
	CONCRETE STRENGTH = 5,000 PSI								
BAR MINIMUM TOP BARS MINIMUM BAF SIZE EMBEDMENT EMBEDMENT SPLICE SPLI NUMBER LENGTH LENGTH LENGTH LENGTH									
3	13	17	17	22					
4	17	22	22	29					
5	22	28	28	36					
6	26	33	33	43					
7	37	49	49	63					
8	43	55	55	72					
9	48	63	63	81					
10	54	70	70	91					
11	60	78	78	101					

- A. WHERE BARS ARE OF DIFFERENT SIZE, THE LAP LENGTH SHALL BE BASED ON SMALLER BAR UNLESS NOTED OTHERWISE.
- B. THE CONTRACTOR SHALL DETERMINE ANY SPLICE LOCATIONS IN ADDITION TO THOSE SHOWN, SUBJECT TO SHOP DRAWING APPROVAL.
- C. TOP BARS ARE HORIZONTAL REINFORCEMENT SO PLACED THAT MORE THAN 12 INCHES OF FRESH CONCRETE IS CAST IN THE MEMBER BELOW DEVELOPMENT LENGTH OR SPLICE.

STRUCTURAL STEEL

1. ALL STRUCTURAL STEEL SHALL BE FABRICATED IN ACCORDANCE WITH CURRENT AISC SPECIFICATIONS FOR STRUCTURAL STEEL FOR BUILDINGS.

ASTM A325

ASTM A449

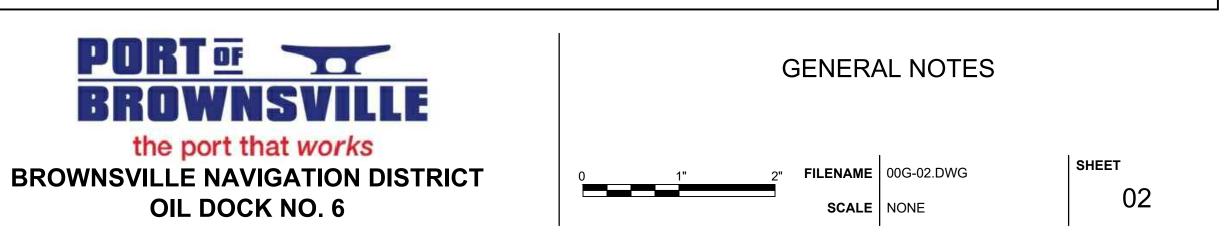
ASTM A992, GRADE 50

- 2. STRUCTURAL STEEL MATERIALS SHALL CONFORM TO THE FOLLOWING, UNLESS OTHERWISE STATED:
- WIDE FLANGE SHAPES
- OTHER SHAPES, BARS AND PLATES ASTM A36, F_Y = 36-KSI
- HEADED BOLTS
- ANCHOR BOLTS
- POST-INSTALLED ANCHOR BOLTS ASTM A193 B7
- 3. ALL WELDING SHALL CONFORM TO AMERICAN WELDING SOCIETY CODE, D1.1, LATEST EDITION. PROVIDE MINIMUM 1/4-INCH FILLET WELD AT ALL CONNECTIONS UNLESS SPECIFIED OTHERWISE. PROVIDE SEAL WELD AT STEEL CONTACT POINTS OF WELDED CONNECTIONS. ALL WELDING ELECTRODES SHALL BE E70XX
- 4. MINIMUM PLATE THICKNESS SHALL BE 1/2-INCH CONFORMING TO ASTM A36.
- 5. CONTRACTOR MAY BOLT UNITS TOGETHER TO ALIGN PRIOR TO WELDING.
- 6. ALL STRUCTURAL STEEL SHALL BE HOT DIPPED GALVANIZED AFTER FABRICATION
- 7. FABRICATOR SHALL FURNISH ERECTION AND SHOP DETAIL DRAWINGS FOR OWNER'S APPROVAL
- 8. ALL CONNECTIONS SHALL BE SHOP WELDED AND FIELD BOLTED, UNLESS OTHERWISE SPECIFIED.
- 9. ALL CONNECTION BOLTS SHALL BE ASTM A-325. ALL BOLTS SHALL BE SUPPLIED WITH FLAT WASHER, AND HEX NUT
- 10. ALL CONNECTIONS SHALL DEVELOP FULL MEMBER STRENGTH IF FABRICATED DIFFERENTLY THAN SHOWN ON THE DRAWING.
- 11. ALL NUTS, BOLTS, AND PLATES SHALL BE HOT DIPPED GALVANIZED.
- 12. ALL GALVANIZING SHALL BE IN ACCORDANCE WITH STANDARD SPECIFICATION FOR ZINC COATING (HOT DIP) PER ASTM A123, A153, A384 AND A386 LATEST REVISIONS, PROVIDE MINIMUM 2-OZ PER SQUARE FOOT UNLESS NOTED OTHERWISE. RETHREAD NUTS AFTER GALVANIZING IN ACCORDANCE WITH ASTM A563.
- 13. ALL DAMAGE OF GALVANIZED COATING SHALL BE TOUCHED UP WITH AN APPROVED COLD ZINC GALVANIZING COMPOUND IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS.
- 14. FIELD TREAT DAMAGED GALVANIZED FINISH WITH (2) COATS OF HIGH ZINC DUST OXIDE PAINT, COLD GALVANIZED COMPOUNDS OR APPROVED EQUAL. IN ADDITION, ALL EXPOSED THREADED SURFACES SHALL BE CLEANED AND PAINTED WITH (2) COATS OF HIGH ZINC OXIDE PAINT AFTER INSTALLATION OF THE NUT.

WELDING

- 1. ALL WELDING SHALL BE MADE IN ACCORDANCE WITH THE STRUCTURAL WELDING CODE, AWS D-1.1.
- 2. WELDING PERSONNEL AND PROCEDURES ARE TO BE QUALIFIED PER AWS D-1.1., UNLESS SPECIFICALLY NOTED OTHERWISE. OTHERWISE DESIGN, FABRICATION AND ERECTION ARE TO BE GOVERNED BY THE LATEST REVISIONS OF:
- MANUAL OF STEEL CONSTRUCTION LRFD 13TH/ EDITION Α.
- AISC CODE OF STANDARD PRACTICE B.
- STRUCTURAL WELDING CODE, AWS D-1.1. OF THE AMERICAN WELDING SOCIETY С.
- D. SPECIFICATIONS FOR STRUCTURAL JOINTS USING ASTM A325.





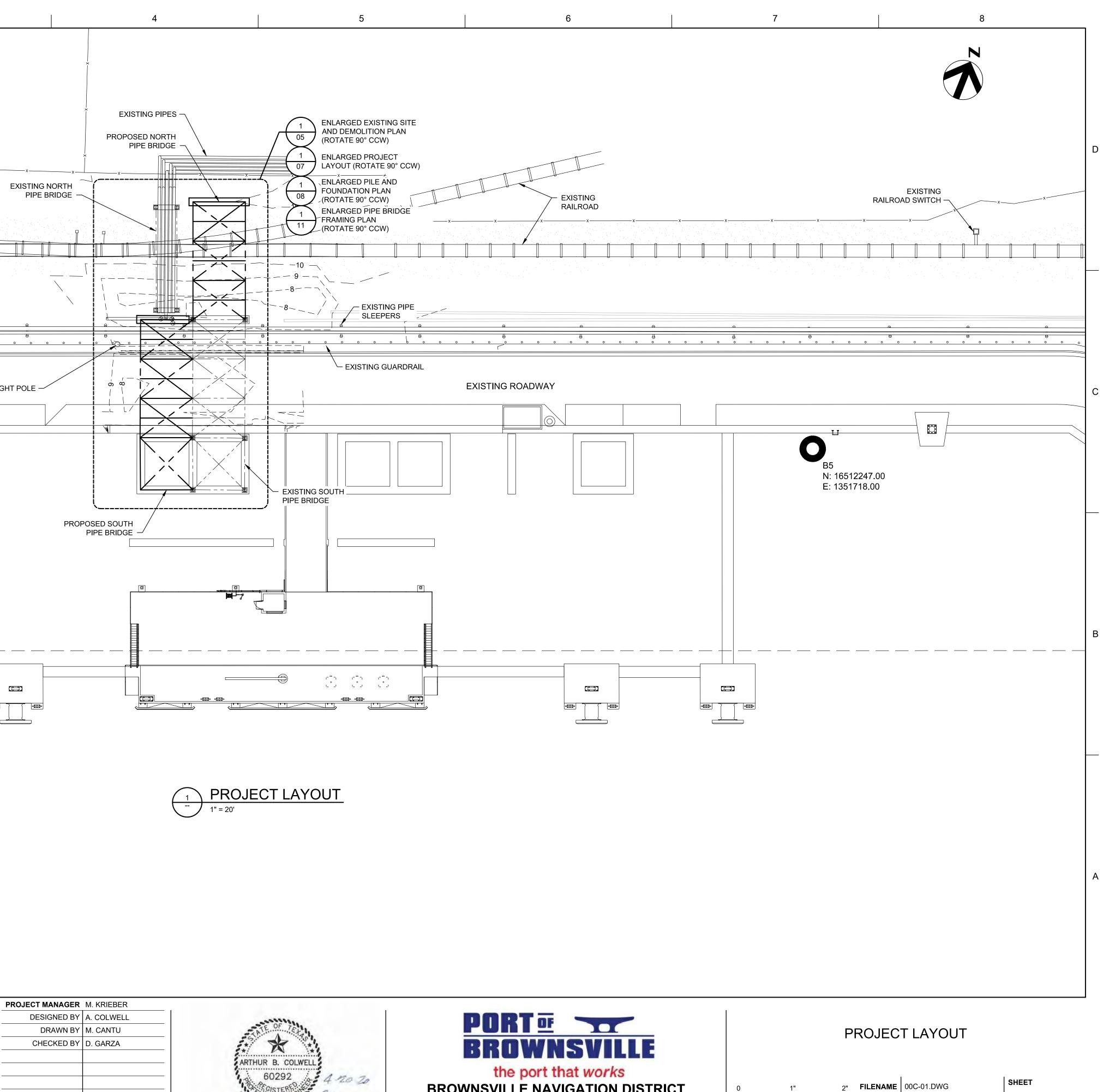
ALL LOADS (INCLUDING VEHICULAR AND BACKFILL) SHALL BE KEPT AWAY FROM NEW CONCRETE FOR A MINIMUM OF 7-DAYS. PILE DRIVING OPERATIONS SHALL NOT BE CLOSER THAN 100-FT TO CONCRETE

PIPE PILING SHALL CONFORM TO THE REQUIREMENTS OF ASTM A252 GRADE 2 OR GRADE 3 MINIMUM, PIPE PILING SHALL BE DRIVEN TO A MINIMUM TIP ELEVATION AS INDICATED ON THE DRAWINGS.

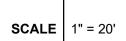
NOTE: SPIRAL WELDED PILES MAY BE PROVIDED UPON APPROVAL OF OWNER AND ENGINEER

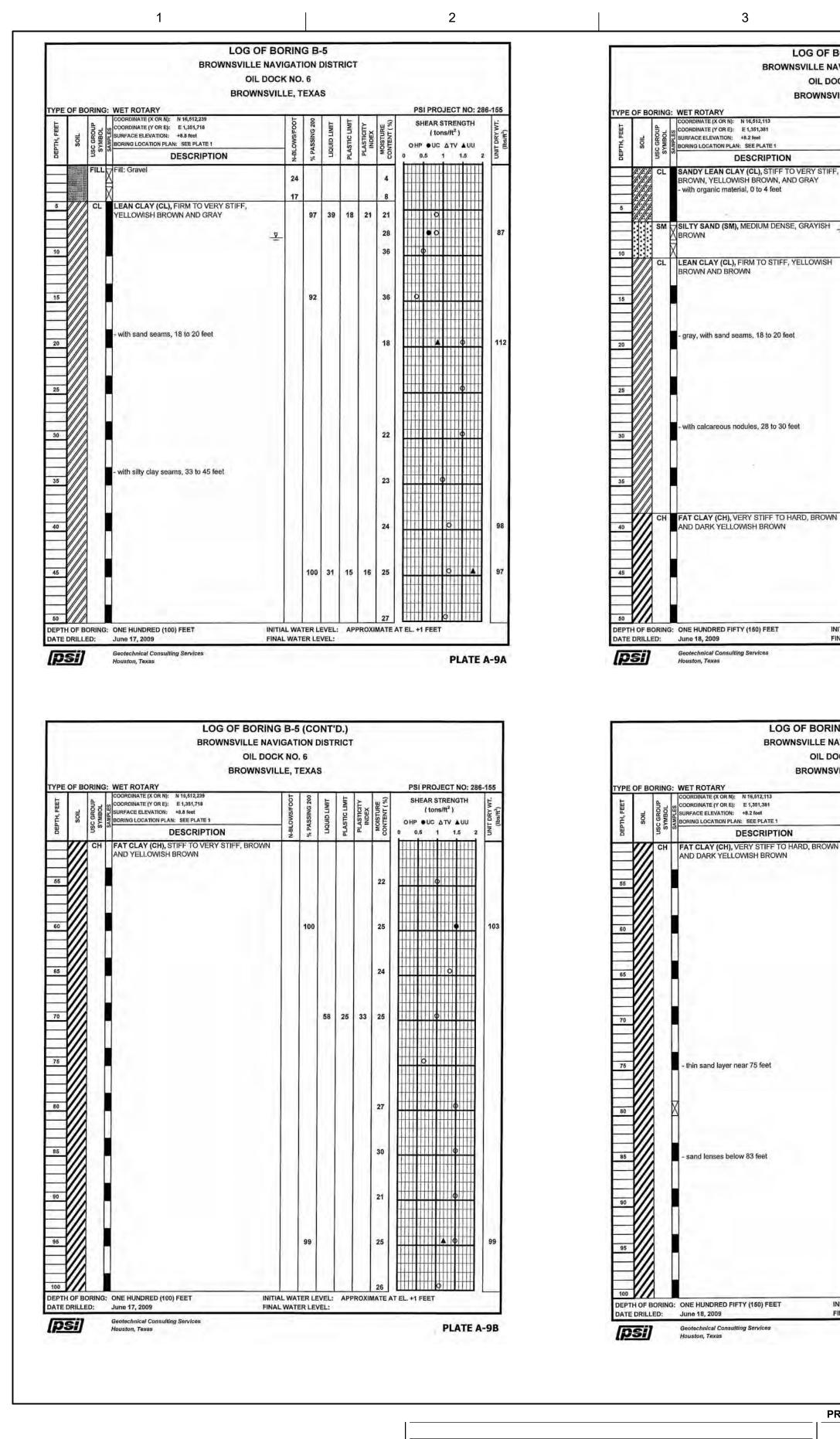
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	WE	ELDING - CONT.	
		ALL WELDS SHALL BE WITH E70XX ELECTRODES IN ACCORDANCE WITH AWS D-1.1. USE HIGHER STRENGTH ELECTRODE IF REQUIRED BY AWS D1.1.	
	4.	MINIMUM SIZE OF FILLET WELD SHALL BE 1/4-INCH, UNLESS NOTED OTHERWISE.	
	5.	CONTRACTOR SHALL SUPPLY THE OWNER WITH A LIST OF QUALIFIED WELDERS AND THEIR CERTIFICATION LEVEL PRIOR TO FABRICATION.	
	<u>SIT</u>	E WORK/EARTHWORK	
	1.	FENCING WHICH IS REMOVED TO FACILITATE CONSTRUCTION SHALL BE REPLACED TO ORIGINAL OR BETTER CONDITION TO THE SATISFACTION OF THE OWNER.	D
	2.	AREAS TO RECEIVE FILL SHALL BE EXCAVATED AND CLEARED TO REMOVE ALL VEGETATION.	
	3	ALL SUBGRADE AREAS SHALL BE COMPACTED TO 90% STANDARD PROCTOR DENSITY BEFORE CALICHE BASE IS PLACED. FILTER CLOTH -MIRAFI 140N OR APPROVED EQUAL.	
	4.	COMPACT ALL BACKFILL TO 90% STANDARD PROCTOR IN LIFTS NOT TO EXCEED 9-INCH IN DEPTH.	
	5.	SUB-BASE MATERIAL SHALL BE COMPACTED TO 95% STANDARD DENSITY TO A DEPTH OF 6-INCH.	
	6.	THE AREA SURROUNDING THE CONCRETE FOUNDATION AREA SHALL BE GRADED IN SUCH A MANNER THAT RAINWATER DOES NOT POND AROUND THE AREA. RUNOFF SHALL BE DIVERTED AROUND THE FOUNDATION AREA BY MEANS OF PROPER GRADING.	
1	<u>FIN</u>	AL GRADING	
	1.	TRANSITIONS IN GRADES SHALL BE SMOOTH AND UNIFORM.	
	2.	GRADING SHALL BE PERFORMED IN SUCH A MANNER THAT WATER IS NOT PONDED ON GROUND SURFACES.	
	1.	DESIGN LIVE LOADS CONSTRUCTION PHASE LIVE LOAD (SURCHARGE) BEHIND BULKHEAD BEFORE THE INSTALLATION OF RELIEVING PLATFORM SHALL BE LIMITED TO A MAXIMUM OF 100-PSF. HEAVY CONSTRUCTION LOADS (I.E. CRANE LOADS, ETC.) SHALL NOT BE PERMITTED WITHIN 20-FT OF THE BULKHEAD. ALL DESIGN CRITERIA BELOW REPRESENTS POST CONSTRUCTION DESIGN CRITERIA.	
	2.	PIPE RACK PIPING LOADS	
		A. OPERATING DEAD LOAD - 40 PSF	
		B. EMPTY DEAD LOAD - 24 PSF	С
	3.	ENVIRONMENTAL LOADS	Ŭ
		A. WIND LOAD	
		I. BASIC WIND VELOCITY - 155 MPH	
		II. IMPORTANCE FACTOR - III III. EXPOSURE FACTOR - C	
		IV. DESIGN WIND PRESSURES FOR COMPONENTS AND CLADDING - 51.75 PSF	
		B. SNOW LOADS ARE NOT CONSIDERED FOR THE PIPE RACK DESIGN	
		C. SEISMIC LOADS ARE NOT CONSIDERED FOR THE PIPE RACK DESIGN	
1	REF	FERENCE DATA	
		THE FOLLOWING CODES, REFERENCES, AND STANDARDS SHALL BE UTILIZED AS APPLICABLE UNLESS MODIFIED BY INDIVIDUAL SECTIONS IN THE DESIGN BASIS:	
		• AMERICAN CONCRETE INSTITUTE, BUILDING CODE REQUIREMENTS FOR STRUCTURAL CONCRETE (ACI 318-11), 2011	
		 AMERICAN INSTITUTE OF STEEL CONSTRUCTION, STEEL CONSTRUCTION MANUAL, 14TH EDITION, 2011 ANSI/ASCE 7-10, STANDARD, MINIMUM DESIGN LOADS FOR BUILDINGS AND OTHER STRUCTURES, 2010 ANSI/AWS D1.1, STRUCTURAL WELDING CODE - STEEL, LATEST EDITION 	
		PROCESS INDUSTRY PRACTICES (PIP STC01015), STRUCTURAL DESIGN CRITERIA, (2007)	
			В
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N			
_			
S			1

2 3 EXISTING FENCE \neg EXISTING RAILROAD EXISTING LIGHT POLE - \bigcirc \bigcirc B4 N: 1651212.00 E: 1351381.00 SOIL BORING LOCATION FJS 04/20/20 ISSUE FOR CONSTRUCTION Texas P.E. Firm Registration No. F-754 0 ISSUE DATE DESCRIPTION









FJS Texas P.E. Firm Registration No. F-754

0	04/20/20	ISSUE FOR CONSTRUCTION	
ISSUE	DATE	DESCRIPTION	



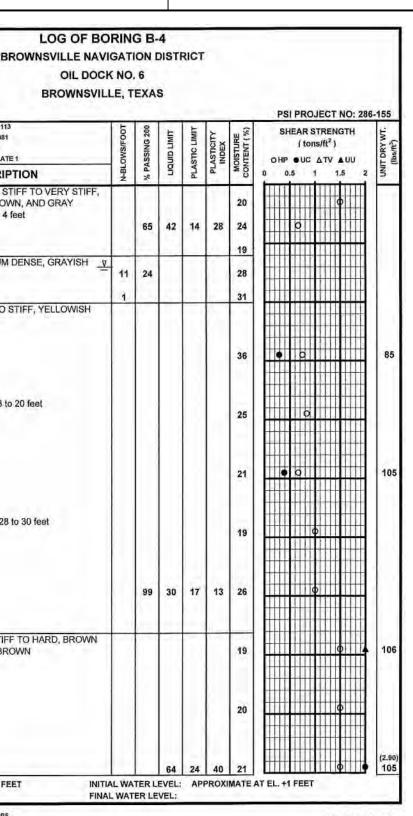
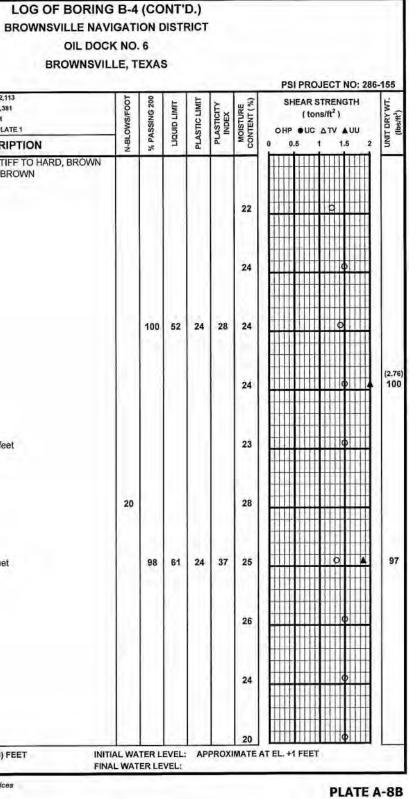
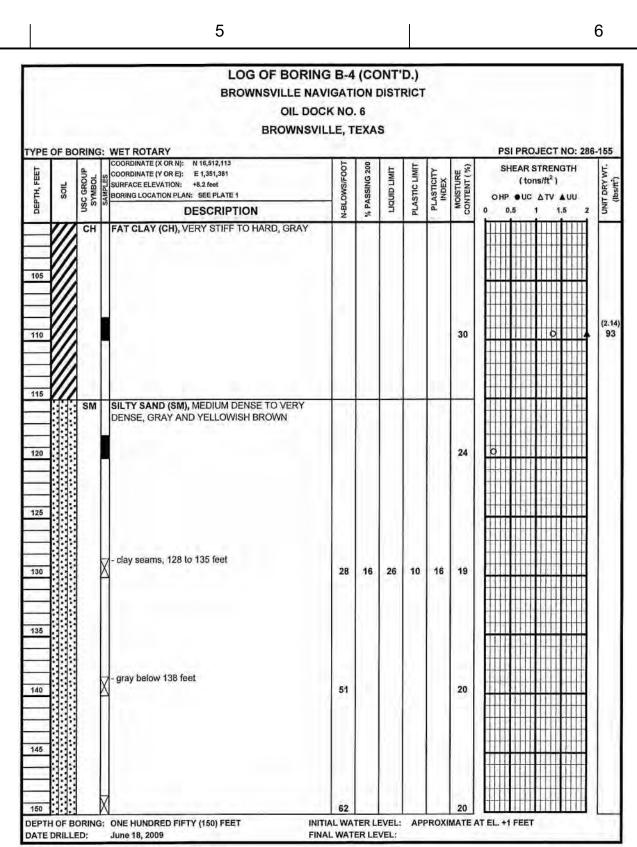


PLATE A-8A





[psi] Geotechnical Consulting Services Houston, Texas

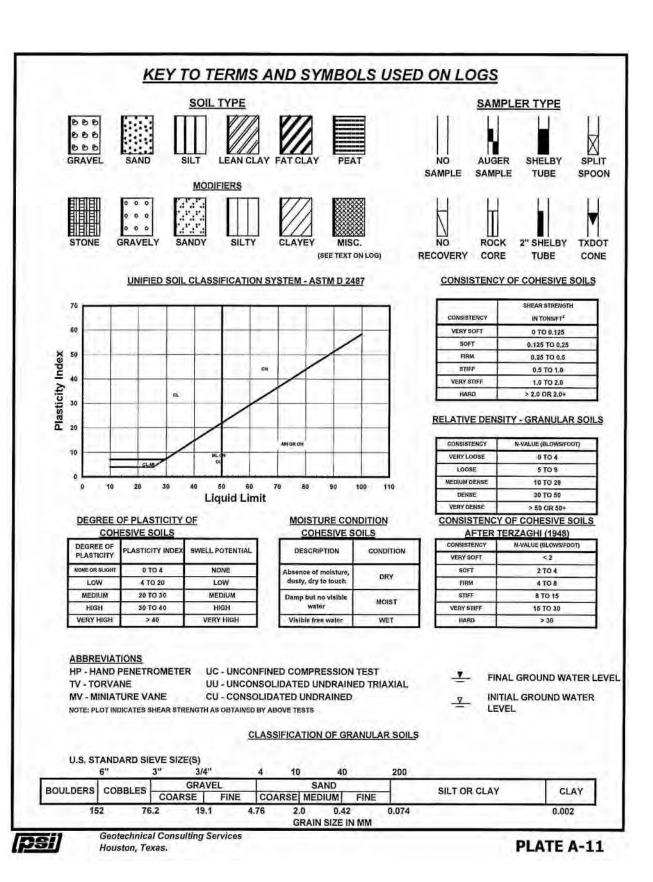
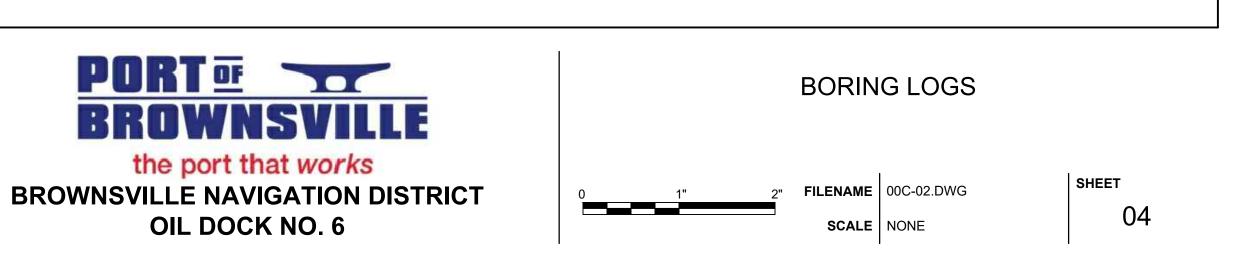


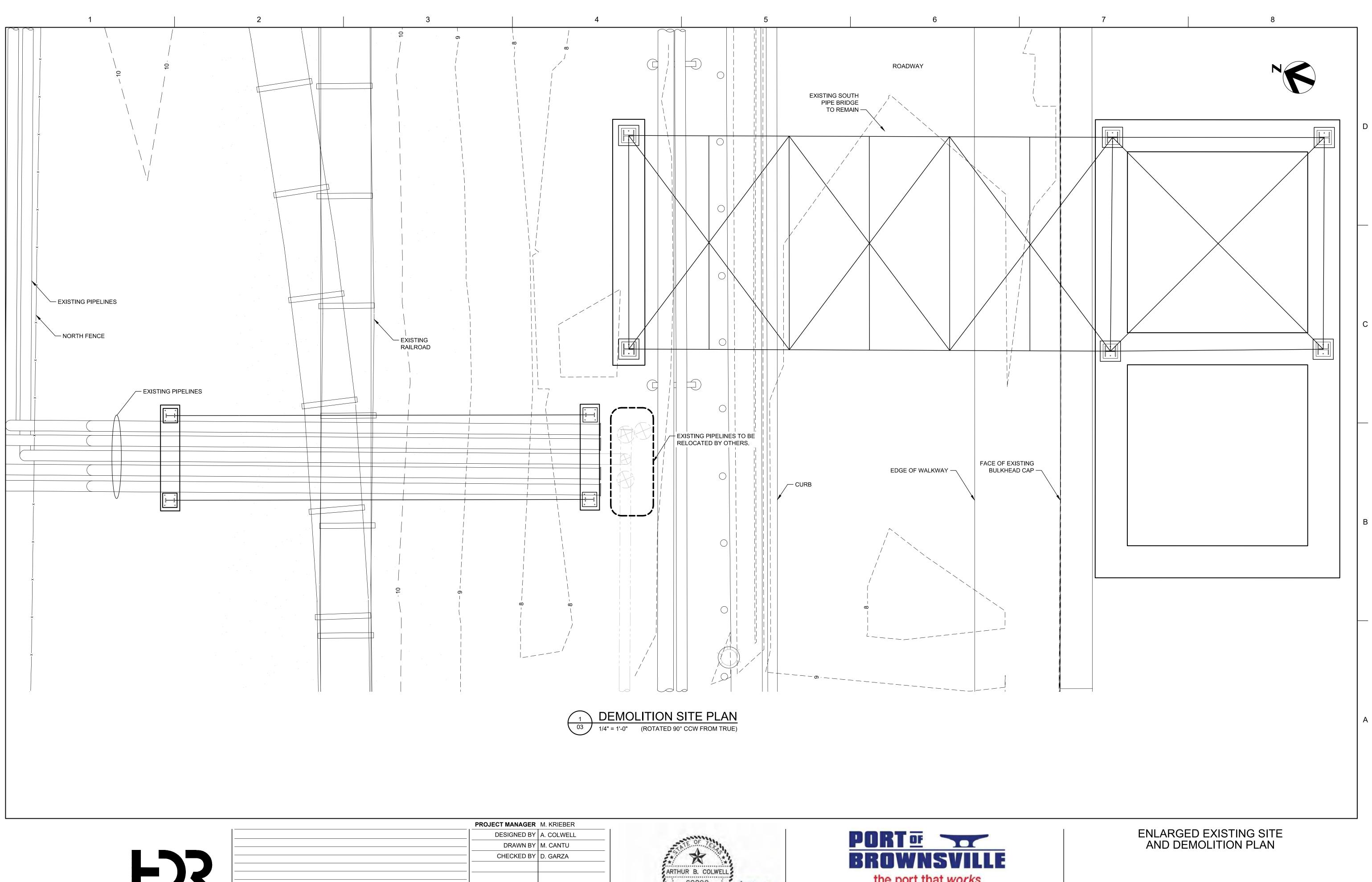
PLATE A-8C





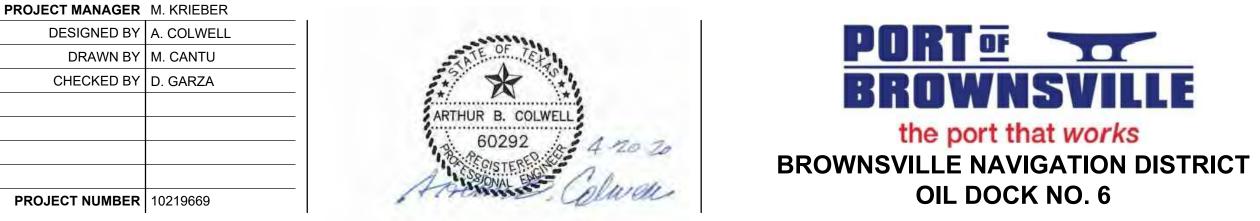
PROJECT MANAGER M. KRIEBER DESIGNED BY A. COLWELL DRAWN BY M. CANTU CHECKED BY D. GARZA PROJECT NUMBER 10219669

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	as P.E. Firr	
Leć	gistration No	л. г - 734

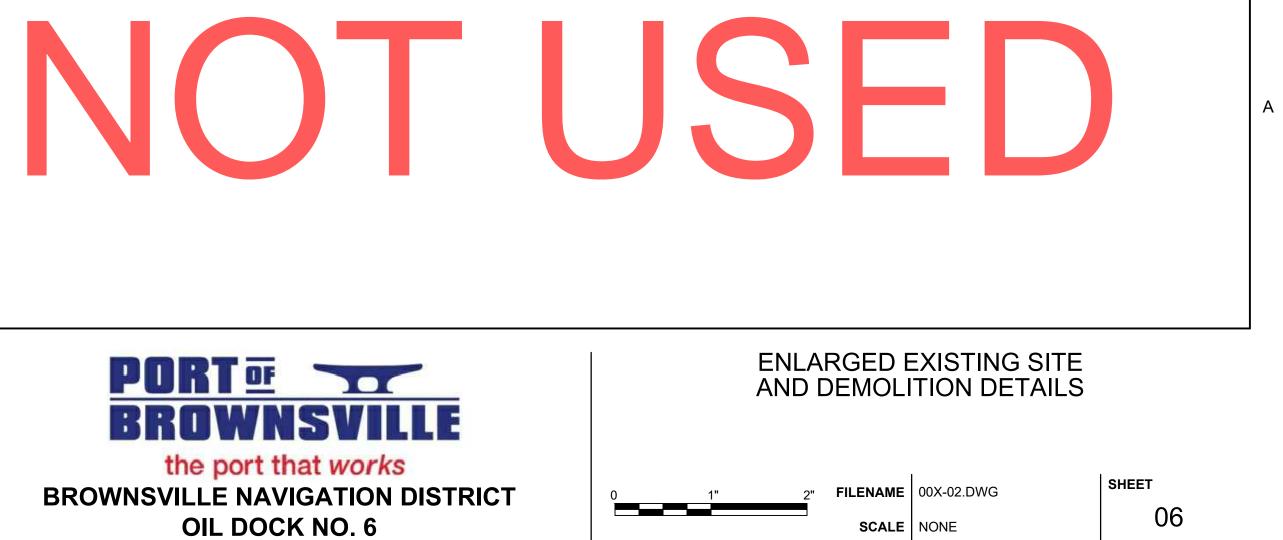
SUE	DATE	DESCRIPTION	
0	04/20/20	ISSUE FOR CONSTRUCTION	

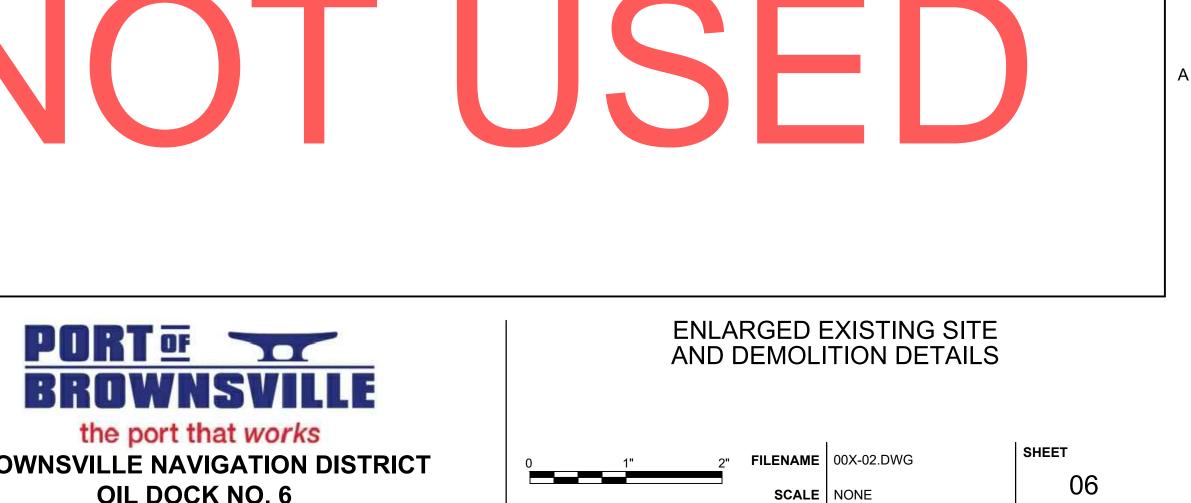


FILENAME 00X-01.DWG **SCALE** 1/4" = 1'-0"

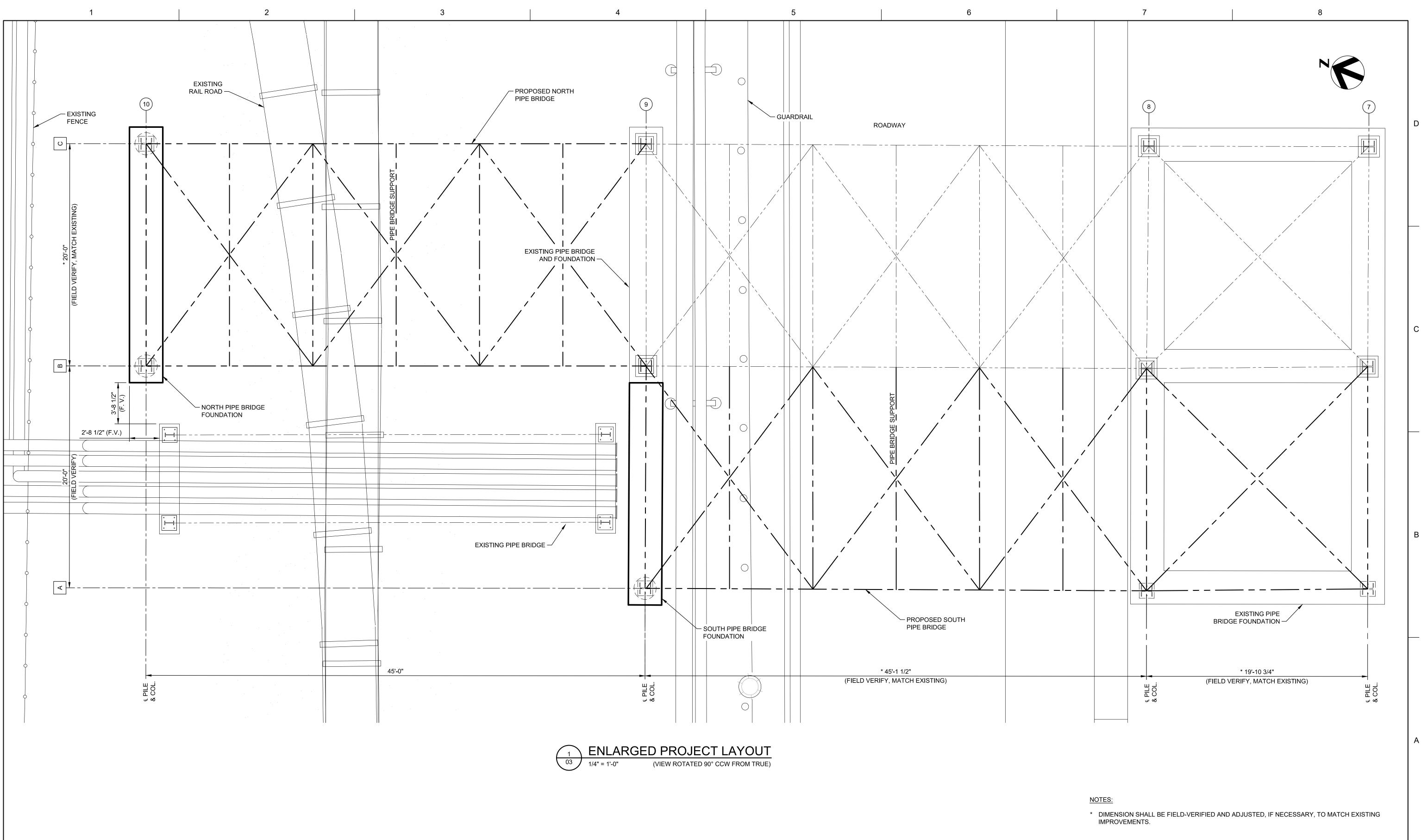
SHEET 05

	1				PROJECT MANAGER	
					DESIGNED BY	M. CANTU
					- CHECKED BY	D. GARZA
					-	
Texas P.E. Firm Registration No. F-754		4/20/20 DATE	ISSUE FOR CONS	RUCTION	 PROJECT NUMBER	10219669

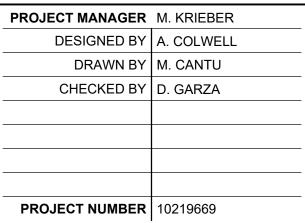




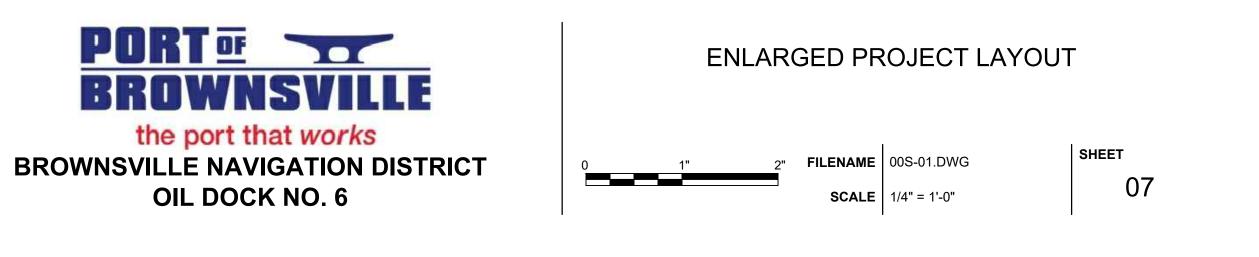


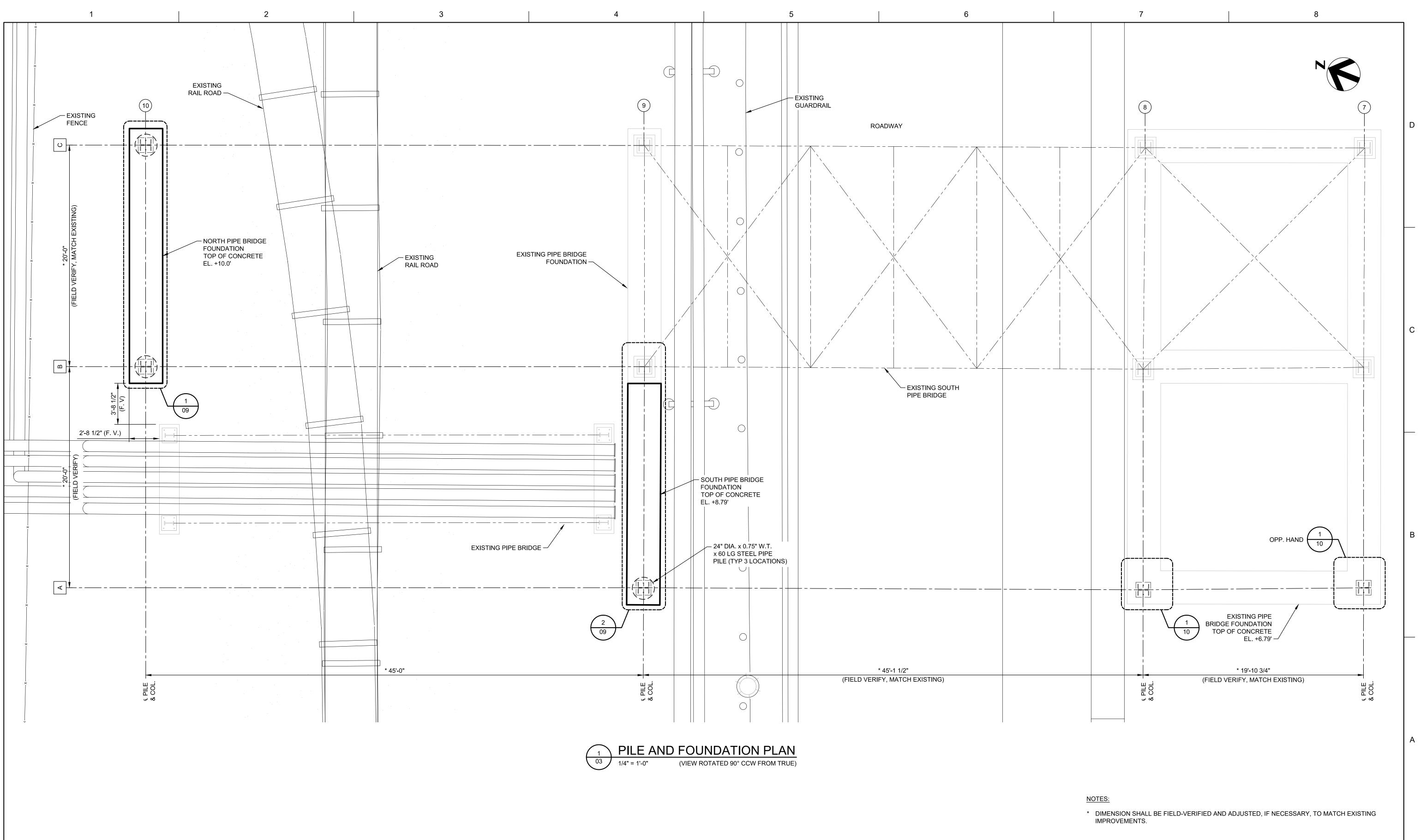


Texas P.E. Firm	0	04/20/20	ISSUE FOR CONSTRUCTION	
Registration No. F-754	ISSUE	DATE	DESCRIPTION	



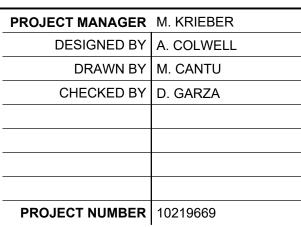






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Texas P.E. Firm	0
Registration No. F-754	ISSU

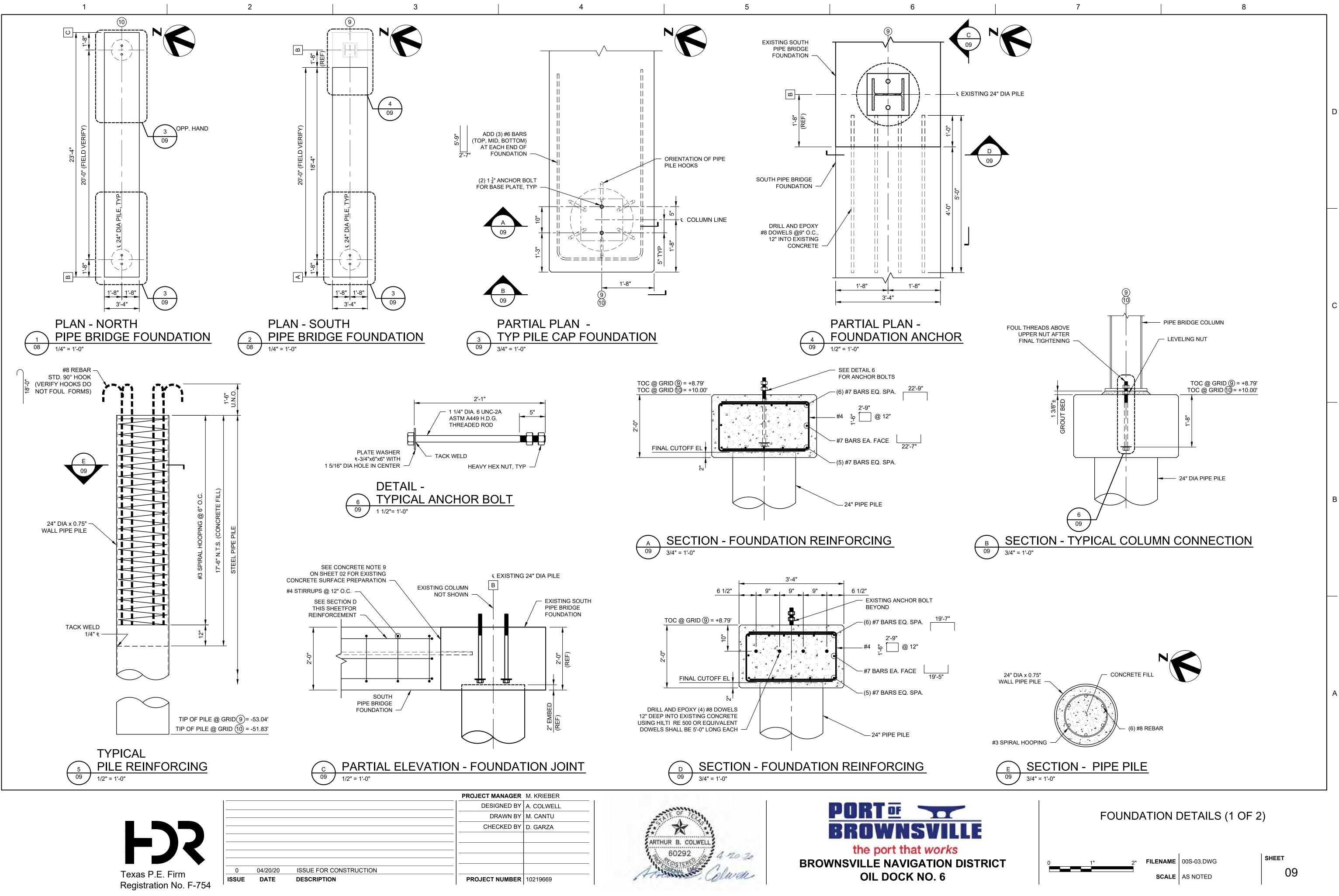
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SSUE	DATE	DESCRIPTION	



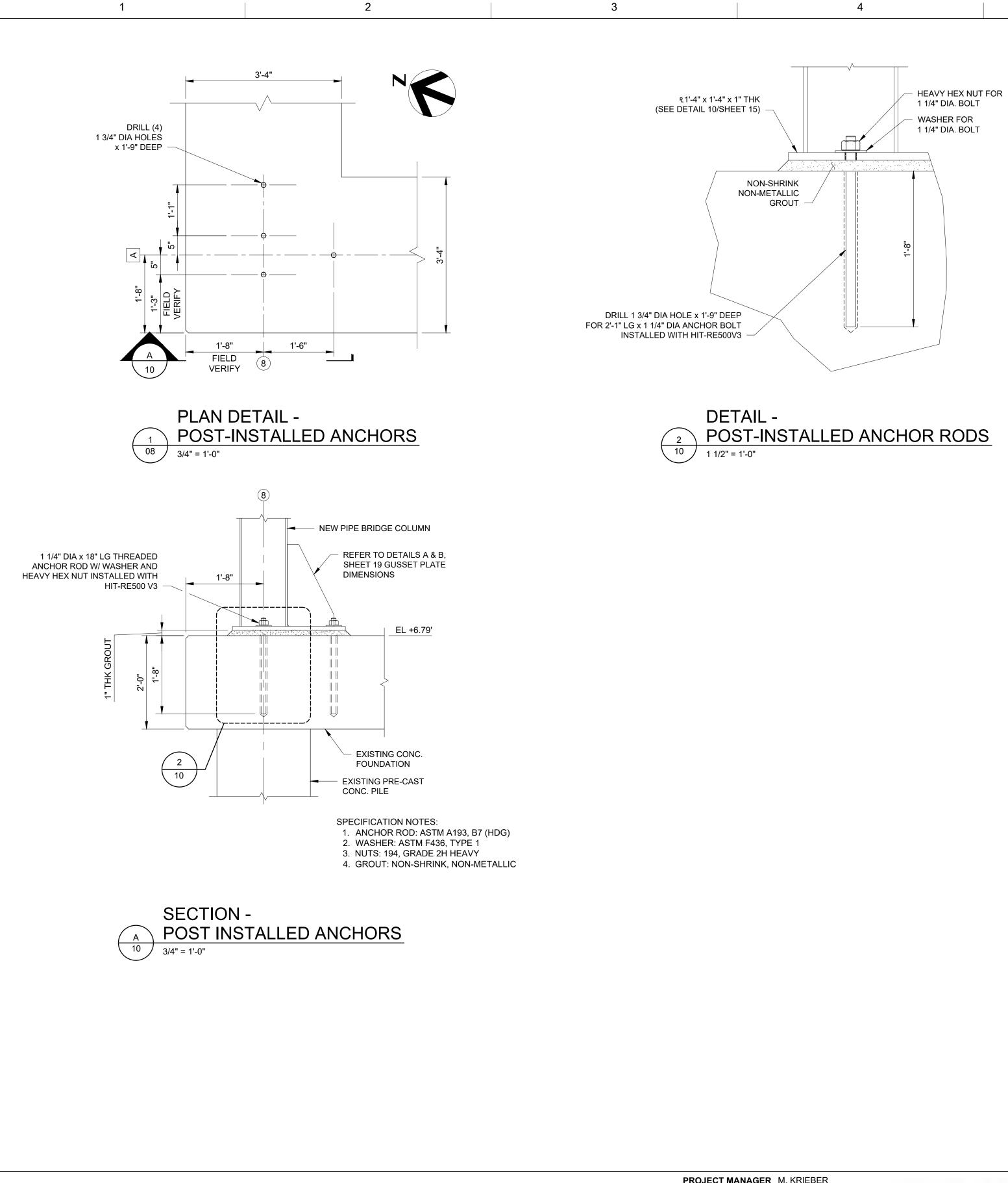




PILE AND FOUNDATION PLAN SHEET FILENAME 00S-02.DWG 08 **SCALE** 1/4" = 1'-0"

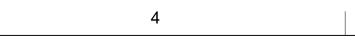


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Texas P.E. Firm Registration No. F-754	

0	04/20/20		
	04/20/20	ISSUE FOR CONSTRUCTION	

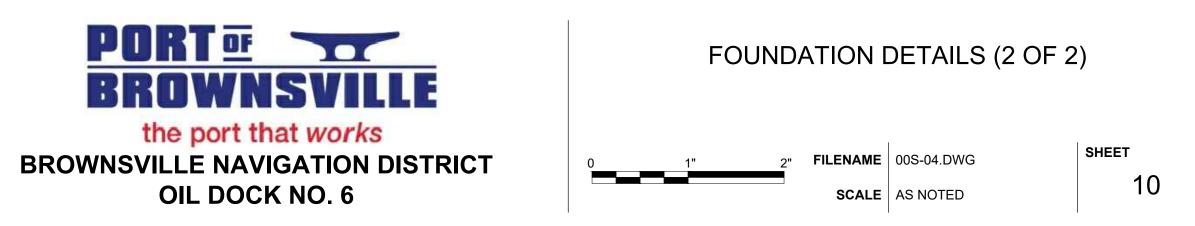




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PROJECT MANAGER	M. KRIEBER
DESIGNED BY	A. COLWELL
DRAWN BY	M. CANTU
CHECKED BY	D. GARZA
PROJECT NUMBER	10219669

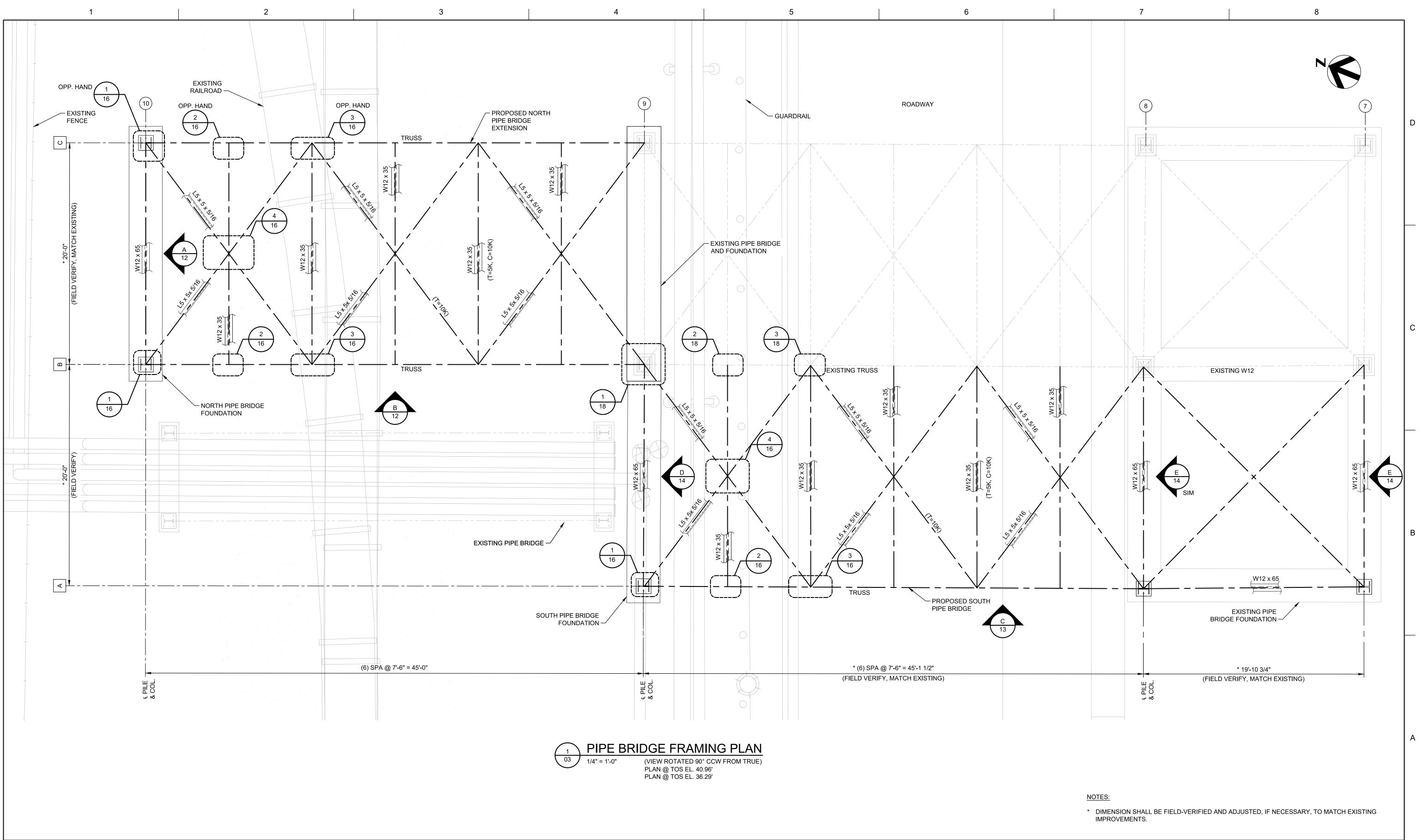




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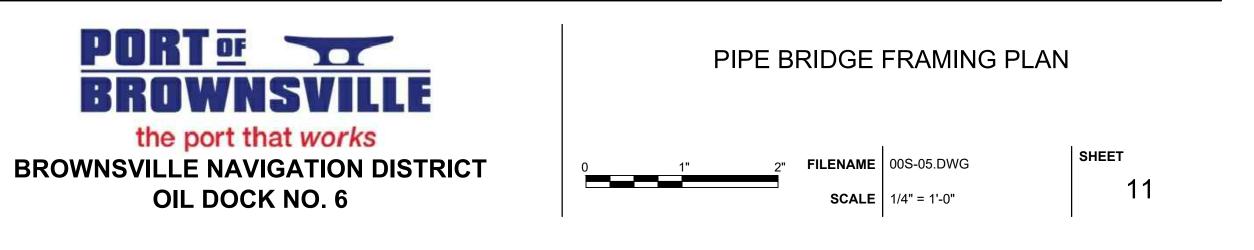


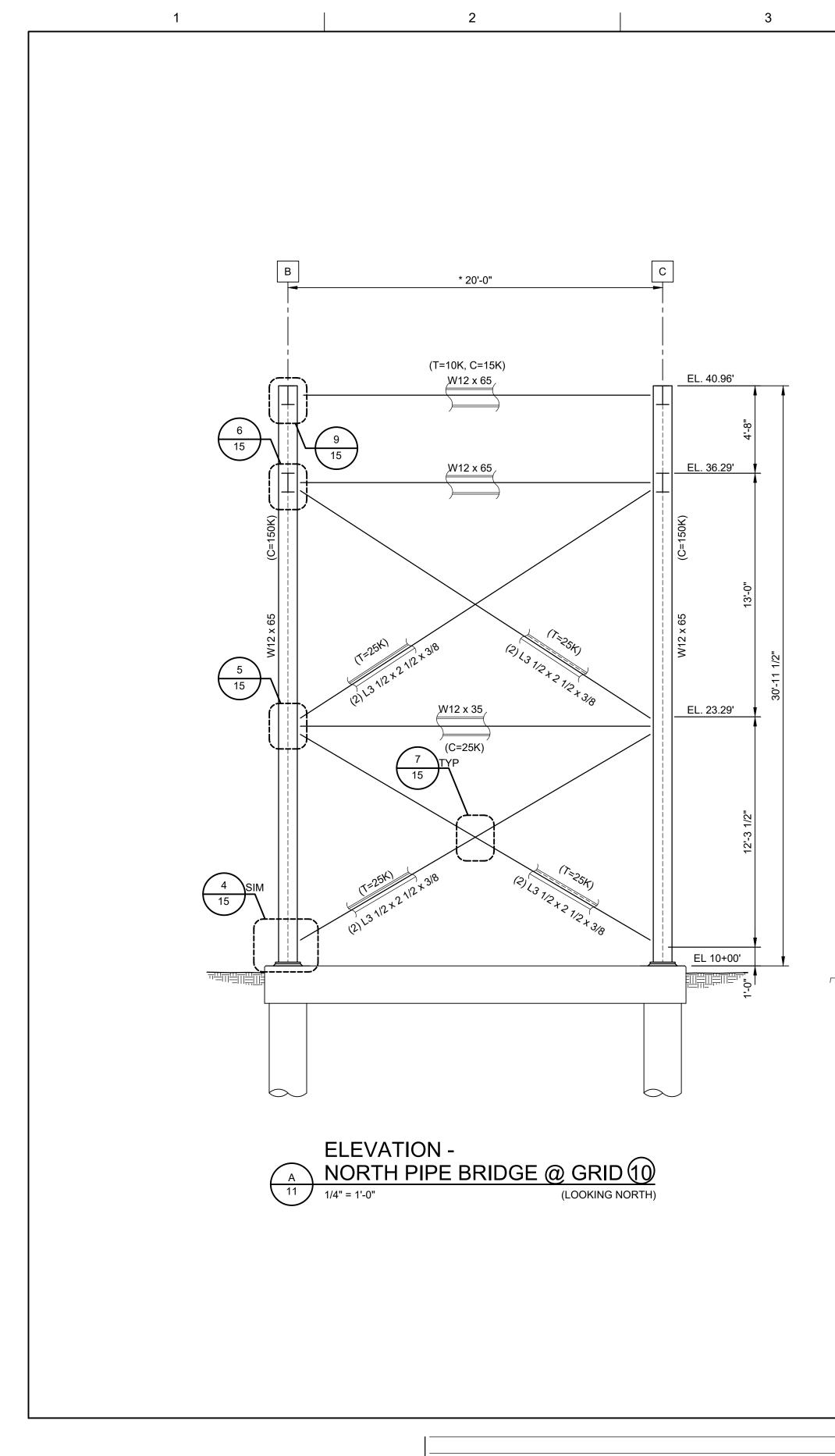
FJS
Texas P.E. Firm Registration No. F-754

0	04/20/20	ISSUE FOR CONSTRUCTION	
SUE	DATE	DESCRIPTION	

PROJECT MANAGER M. KRIEBER DESIGNED BY A. COLWELL DRAWN BY M. CANTU CHECKED BY D. GARZA PROJECT NUMBER 10219669

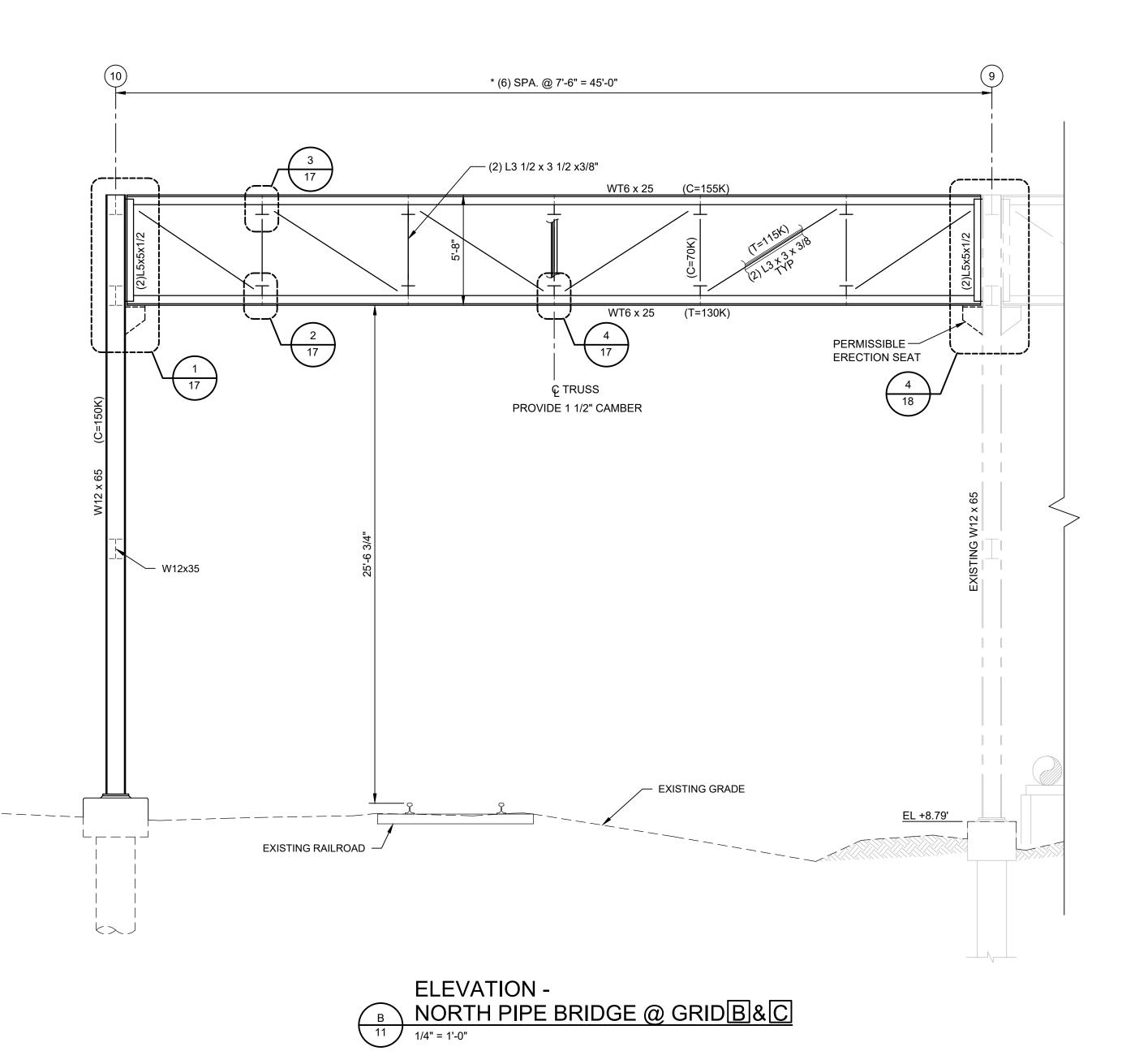






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ISSUE	DATE	DESCRIPTION	



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NOTES:

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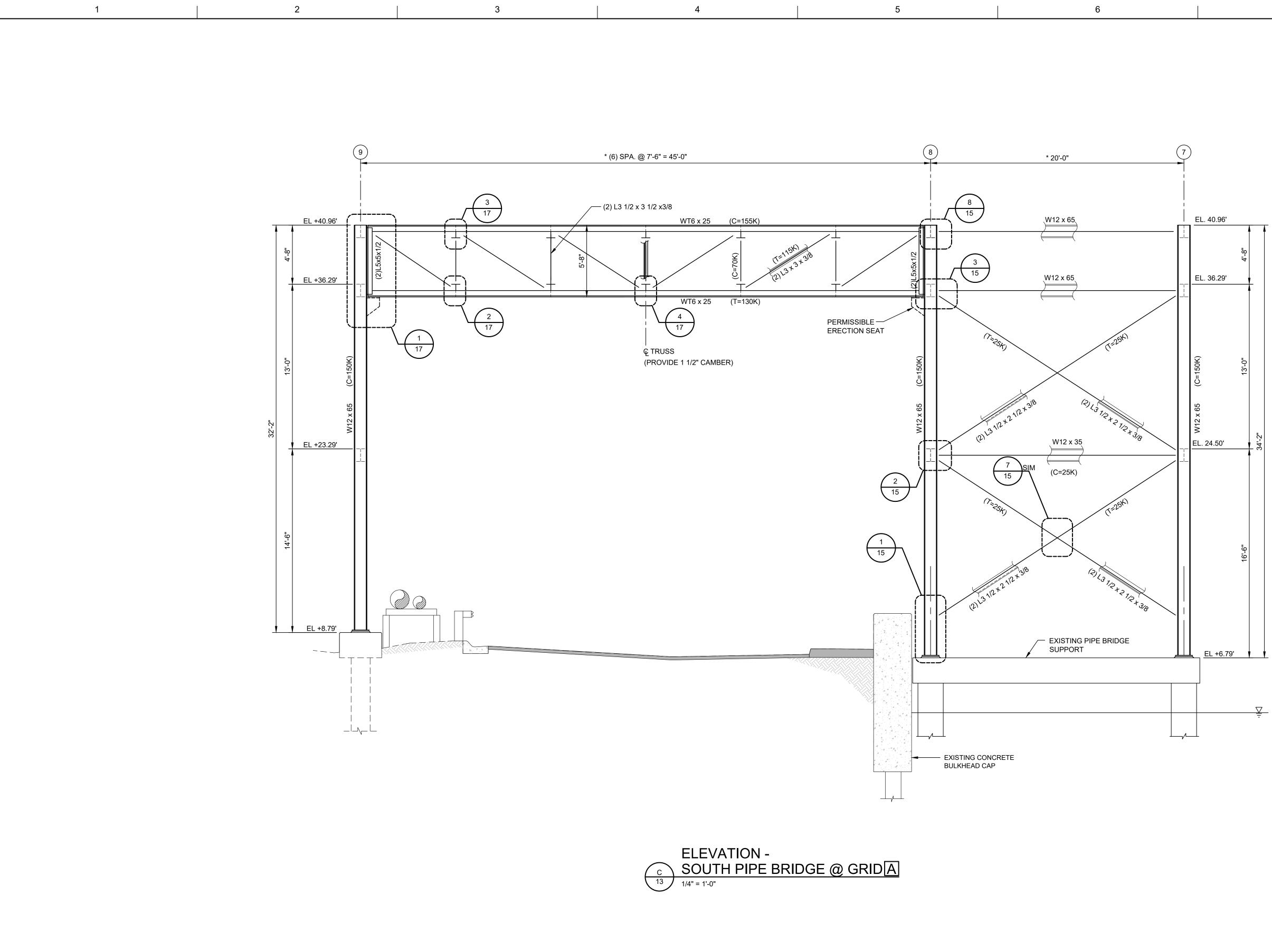
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FILENAME 00S-06.DWG **SCALE** 1/4" = 1'-0"

* DIMENSION SHALL BE FIELD-VERIFIED AND ADJUSTED, IF NECESSARY, TO MATCH EXISTING IMPROVEMENTS.

SHEET 12

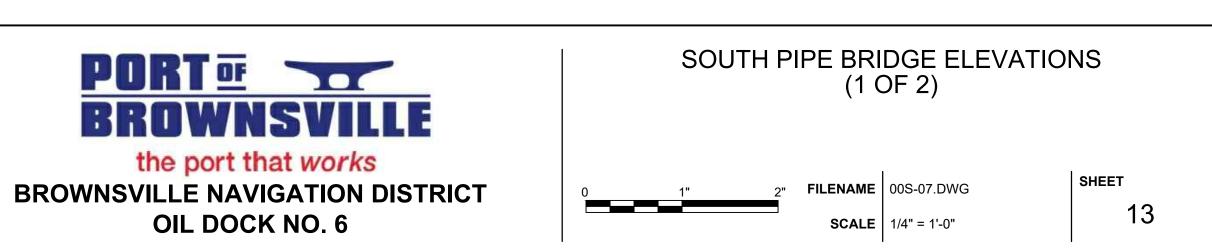
NORTH PIPE BRIDGE ELEVATIONS



FJS
Texas P.E. Firm
Registration No. F-754

PROJECT MANAGER M. KRIEBER DESIGNED BY A. COLWELL DRAWN BY M. CANTU CHECKED BY D. GARZA PROJECT NUMBER 10219669





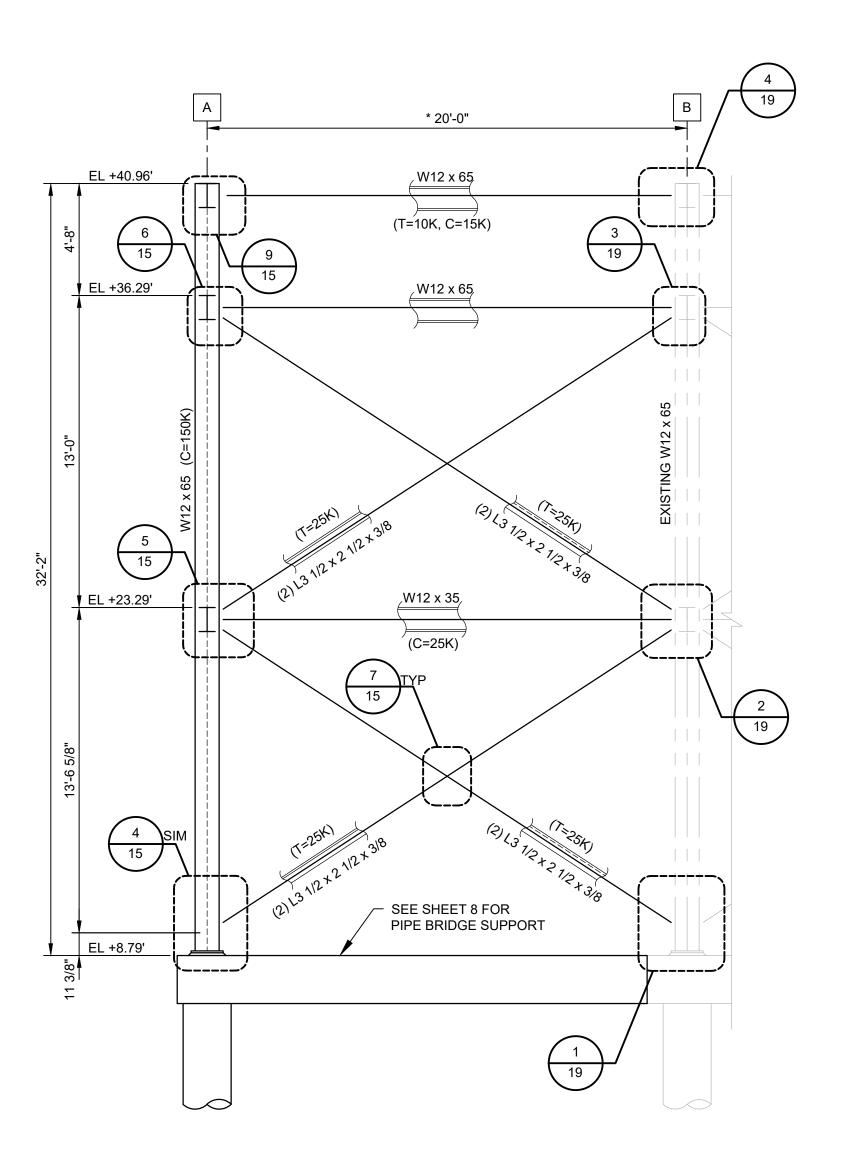
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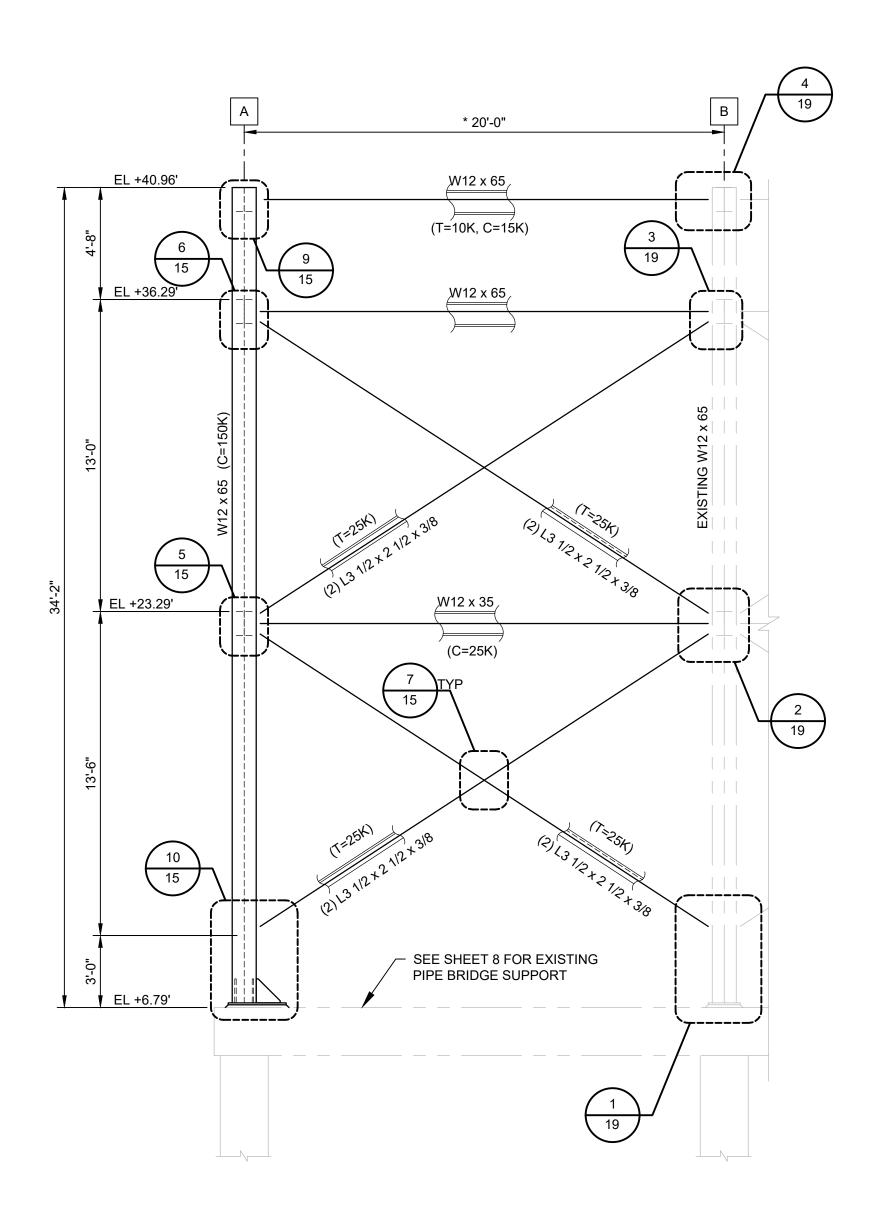
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Texas P.E. Firm	0	04/20/20	ISSUE FOR CONSTRUCTION	
Registration No. F-754	ISSUE	DATE	DESCRIPTION	

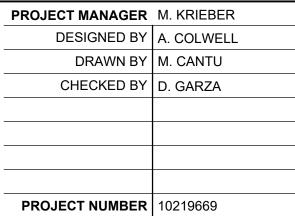
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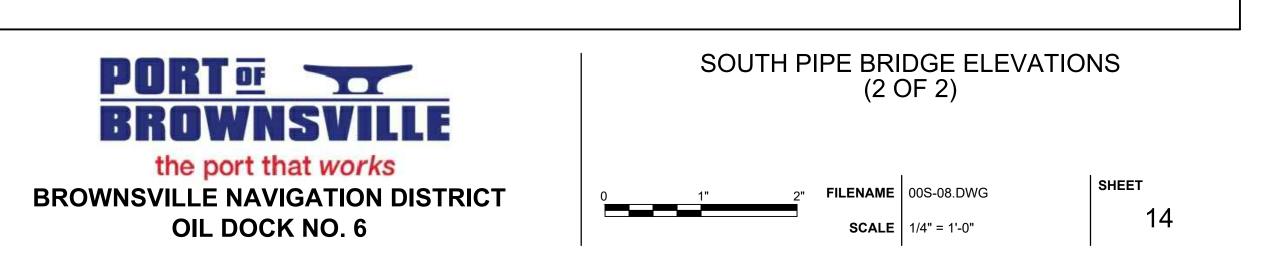


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<u>NOTE:</u>

* DIMENSIONS GIVEN ARE FROM € MEMBER OR SUPPORT SURFACE.DIMENSION SHALL BE FIELD-VERIFIED AND ADJUSTED, IF NECESSARY, TO MATCH EXISTING IMPROVEMENTS.

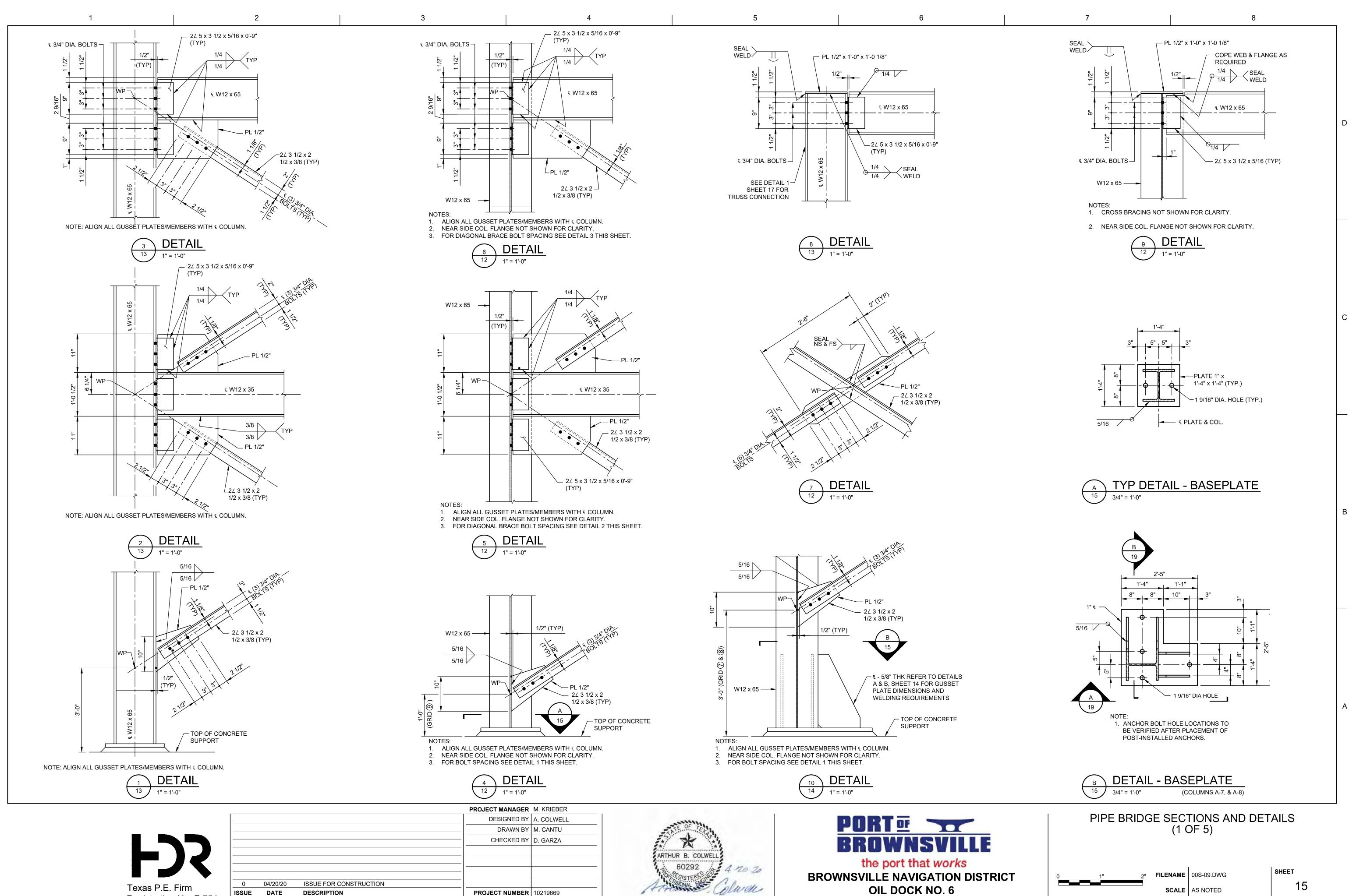
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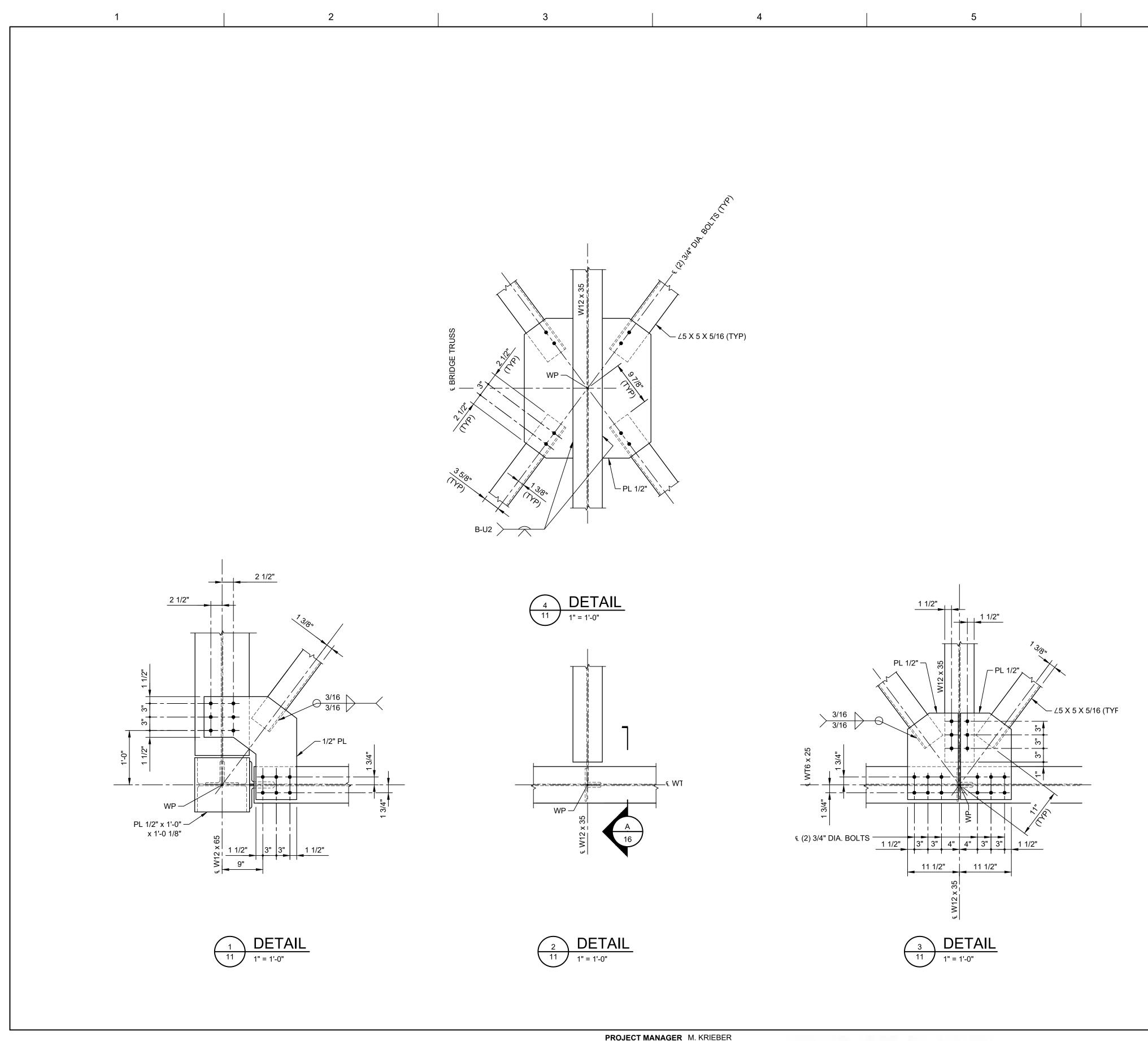
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Texas P.E. Firm Registration No. F-754

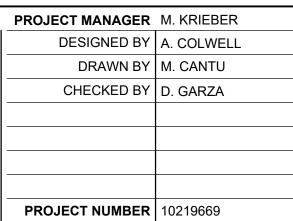
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OIL DOCK NO. 6

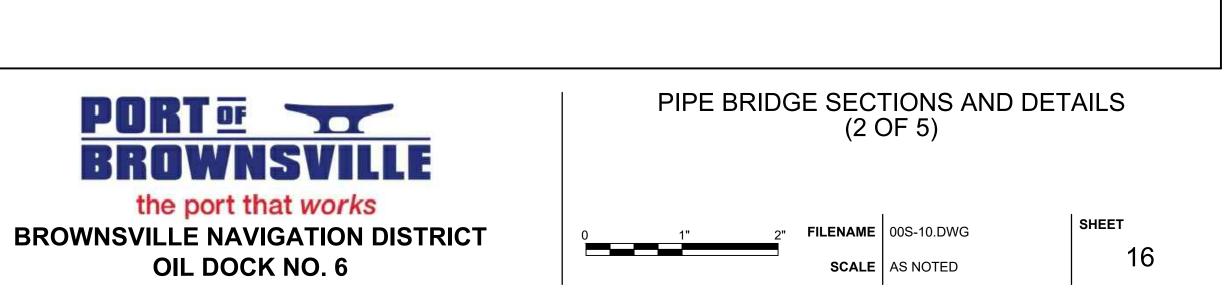


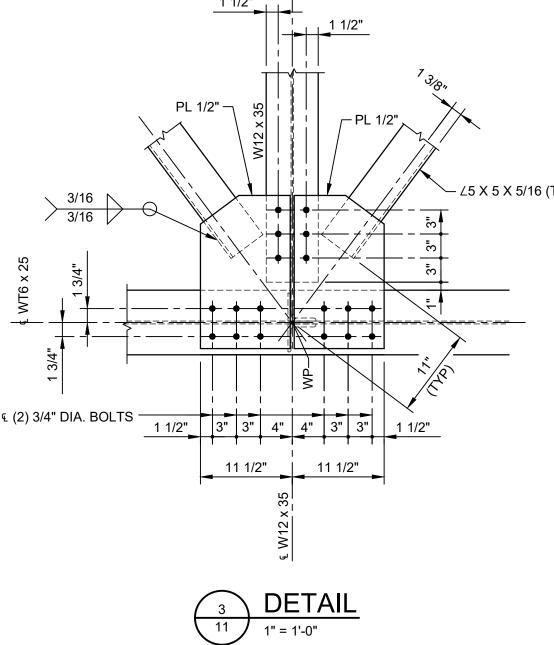
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	s P.E. Firi	
Regis	stration No). F-/54

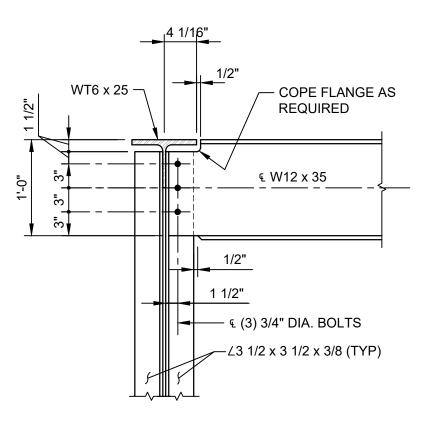
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ISSUE	DATE	DESCRIPTION	





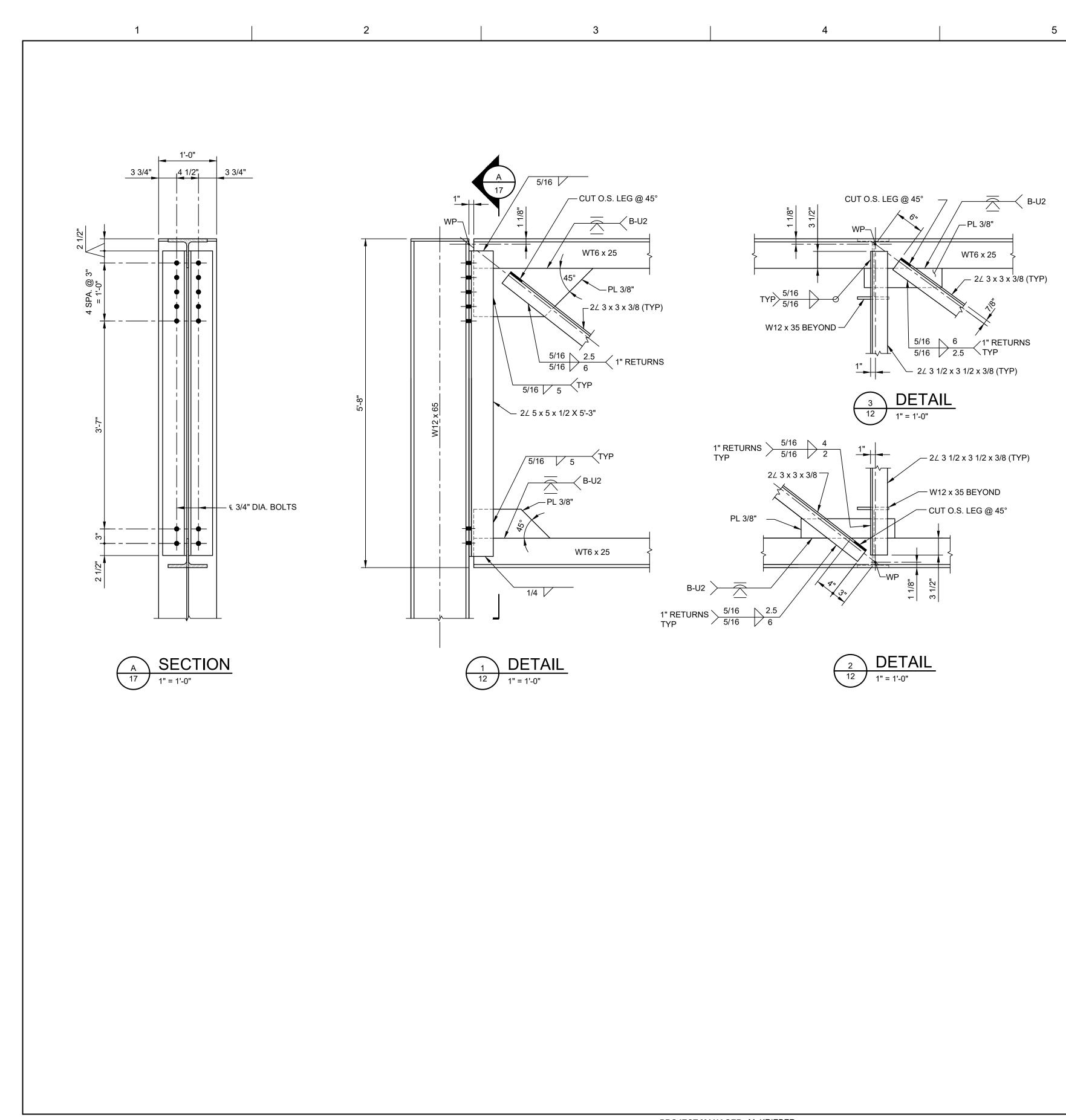






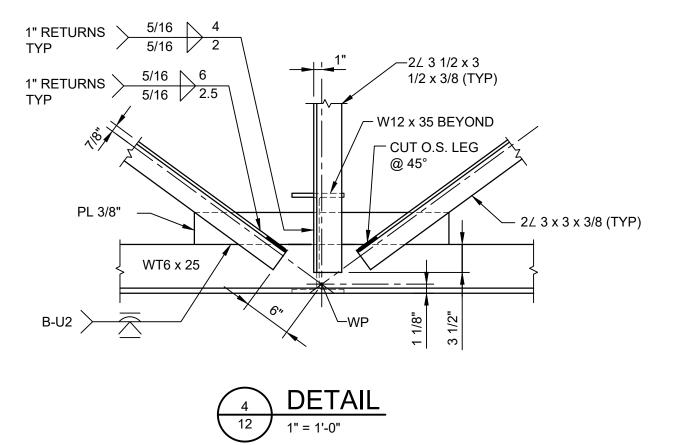


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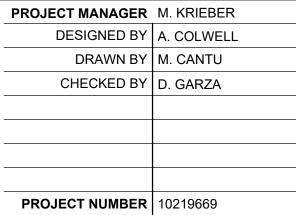


FJS
Texas P.E. Firm
Registration No. F-754

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ISSUE	DATE	DESCRIPTION	



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PIPE BRIDGE SECTIONS AND DETAILS (3 OF 5)



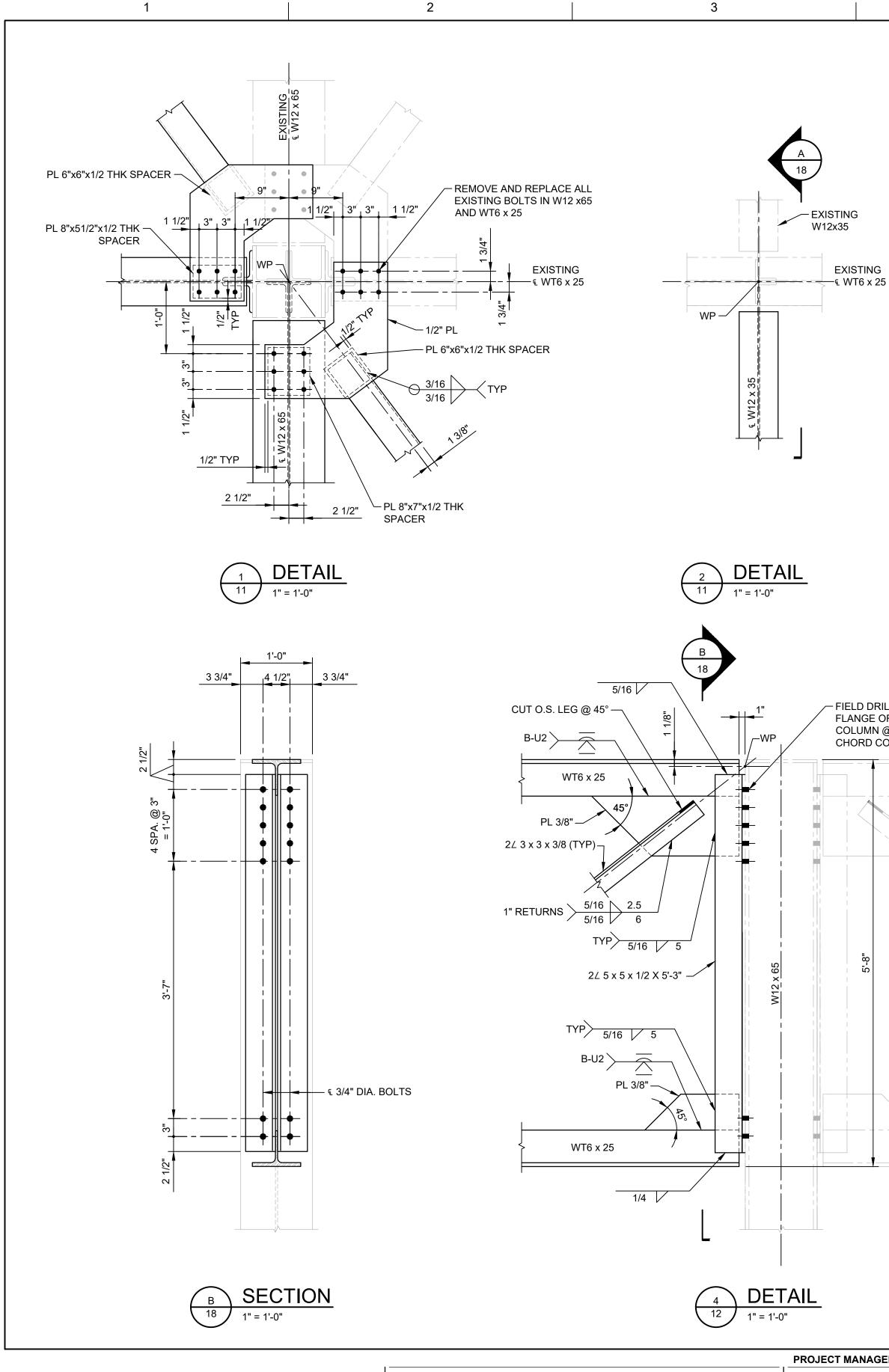
FILENAME 00S-11.DWG SCALE AS NOTED

SHEET 17 Α

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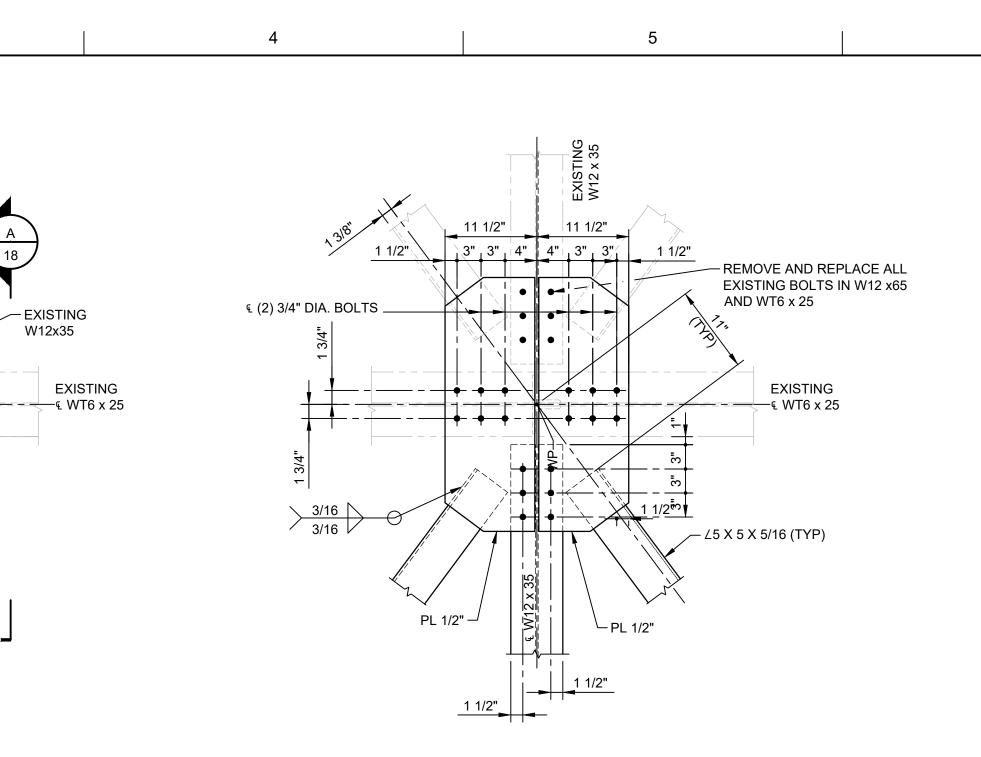
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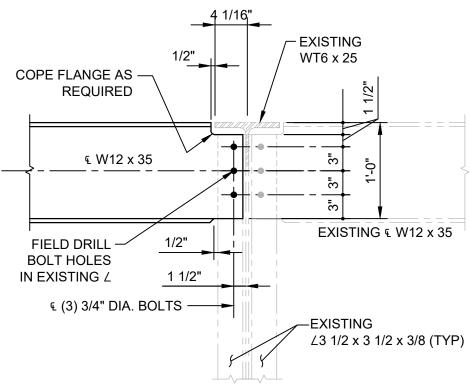
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DETAIL

1" = 1'-0"

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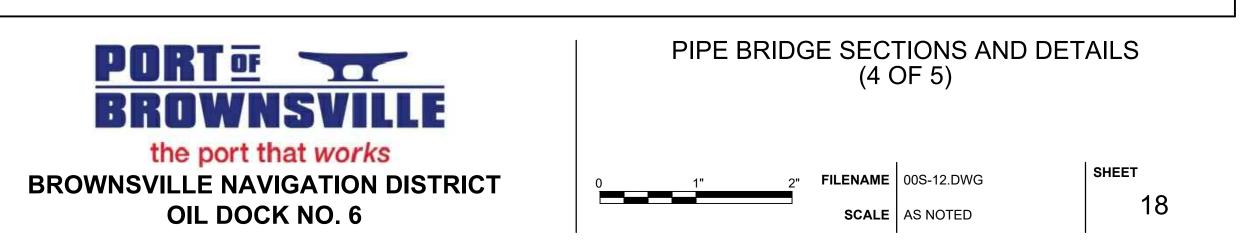
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FIELD DRILL HOLES IN NORTH FLANGE OF EXISTING W12 x 65 COLUMN @ TOP AND BOTTOM CHORD CONNECTIONS EXISTING WT6 x 25 EXISTING WT6 x 25

PROJECT MANAGER M. KRIEBER DESIGNED BY A. COLWELL DRAWN BY M. CANTU CHECKED BY D. GARZA PROJECT NUMBER 10219669





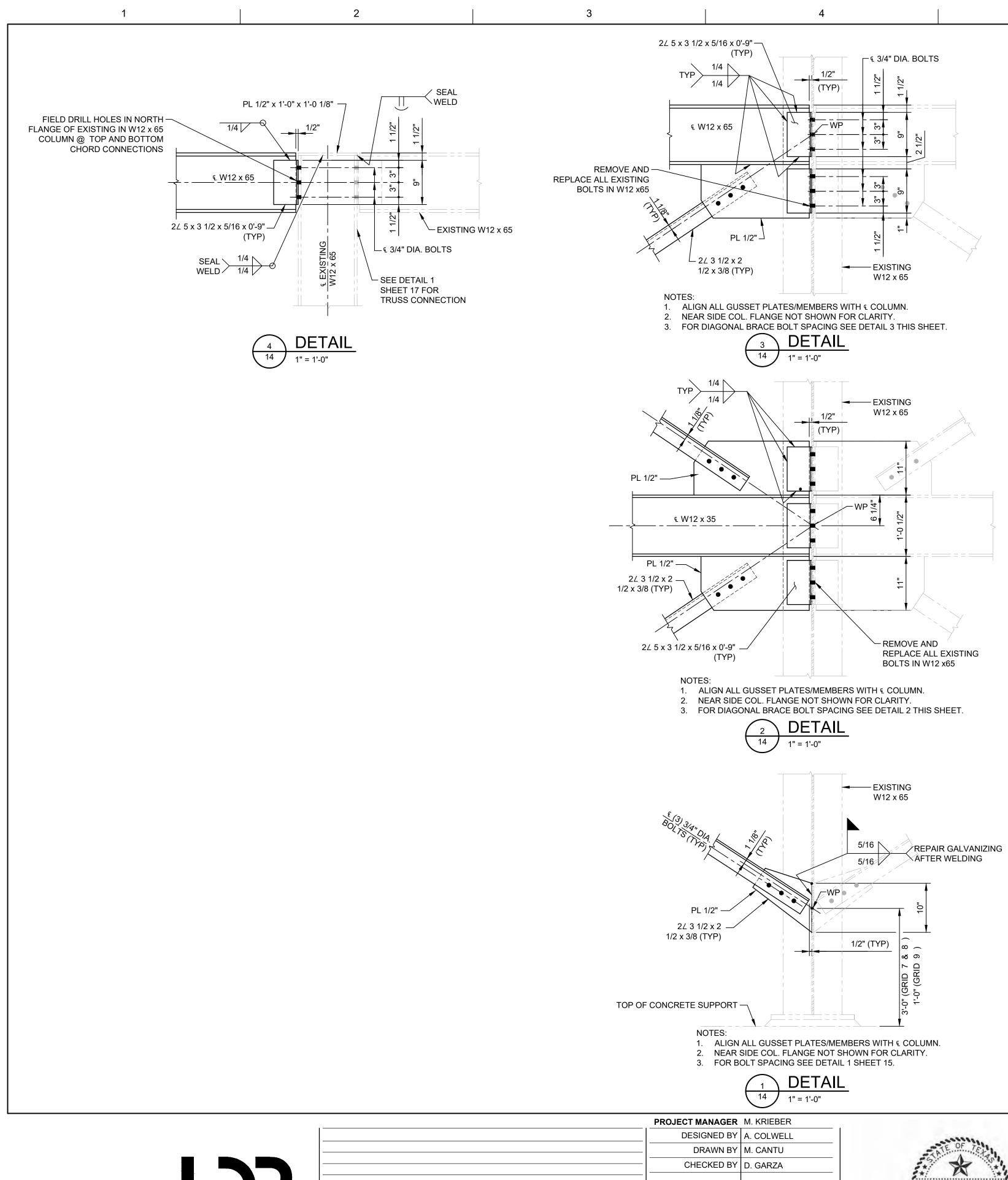


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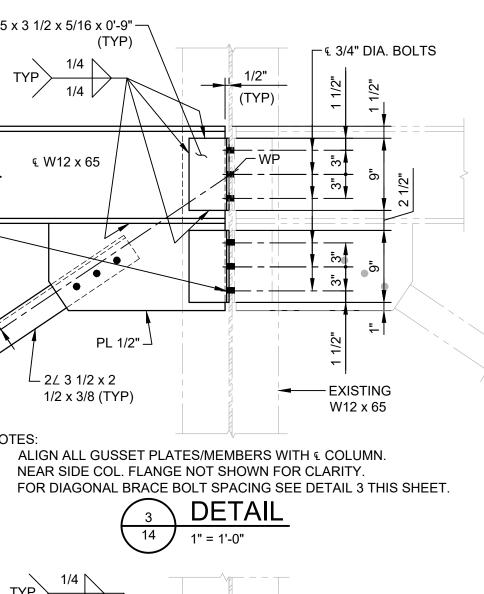
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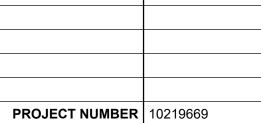
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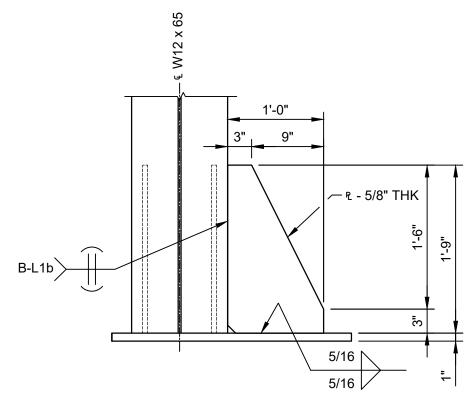




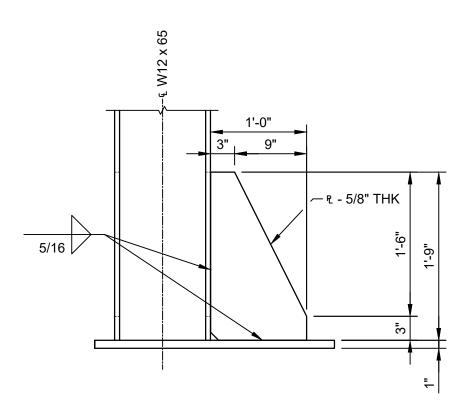
CHECKED BY D. GARZA









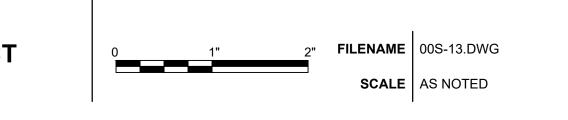






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PIPE BRIDGE SECTIONS AND DETAILS (5 OF 5)





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